

Atari STe 520/1040 Computer Field Service Manual Part Number: C302481–001 Rev A August 1991

# **TABLE OF CONTENTS**

SECTIO	ON ONE: INTRODUCTION	.1
1.0	Overview	.1
1.1	Main Components	1
1.2	Case Design	1
1.3	Power Supply	3
1.4	Negative Supplies	.3
SECTI	ON TWO. THEORY OF OPERATION	٨
2.0	Overview	
2.0	Main System	
2.1	Audio/Video Subsystem	
2.3	InputlOutput Subsystems	
2.4	Microprocessing Unit	
2.5	GSTMCU	
2.6	Main Memory	
2.7	Direct Memory Access	
2.8	Multi–Function Peripheral Control	
2.9	Audio/Viideo Subsystem	
2.1		
2.1	•	
2.1		
2.1	·····	
2.14		
	ON THREE: TESTING	
3.1	Overview	
3.2	Test Configuration	
3.3	Troubleshooting a Dead Unit	
3.4	Diagnostic Cartridge	
3.5	Power Up Sequence	
3.6	Test Menu	
3.7	RAM Test	
3.8	ROM Test	
3.9	Color Test	
3.1		
3.1		
3.1		
3.1		
3.1	5	
3.1		
3.1		
3.1 3.1		
3.19 3.20		
3.2		
3.2		. 30
SECTIO	ON FOUR: DISASSEMBLY/ASSEMBLY	. 43
4.1	STE Disassembly	
4.2	•	

SECTION	I FIVE: SYMPTOM CHECKLIST	45		
5.1	Display Problems	45		
5.2	Disk Drive Problems	45		
5.3	Keyboard Problems	46		
5.4	MIDI Problems	46		
5.5	RS232 Problems	46		
5.6	Printer Port Problems	46		
5.7	Hard Disk Port Problems	46		
5.8	DMA Sound	46		
SECTION SIX: DIAGNOSTIC FLOWCHARTS				
6.1	Replacement Procedures	.47		
6.2	Handling of Integrated Circuits	47		
SECTION SEVEN: PARTS LIST				
SECTION	I EIGHT: GLOSSARY	56		
SECTION	I NINE: SCHEMATICS AND SILKSCREENS	.58		

Reproduction of all or any portions of this manual is not allowed without the specific written consent of Atari Corporation.

Every effort has been made to ensure the accuracy of the product documentation in this manual. However, because Atari Corporation is constantly improving and updating its computer hardware and software, it is unable to guarantee the accuracy of printed material after the date of publication and disclaims liability for changes, errors. or omissions.

These documents are for repair service information only. Part numbers are for reference only. Only parts on current dealer parts lists are available. No license is given for any use by the possession of these documents and may not be reproduced in any form without the written approval of Atari Corporation.

Atari, the Atari logo, STE, TOS, BLITTER, SM124, SC1224, SF314, SF354, PCF554, SLM804, CDAR504, Atari BASIC, and Atari SFP–004 are trademarks or registered trademarks of Atari Corporation. Centronics is a registered trademark of Centronics Data Computer Corporation. GEM and GEM Desktop are trademarks or registered trademarks of Digital Research, Inc. MS–DOS is a registered trademark of Microsoft Corporation. Epson is a registered trademark of Seiko–Epson Corporation. VT and DEC are registered trademarks of Digital Equipment Corporation.

Copyright © 1991, Atari Corporation Sunnyvale, CA 94089–1302 All rights reserved.

# **SECTION ONE: INTRODUCTION**

# 1.0 OVERVIEW

The 520STE and 1040STE are designed as integrated units with keyboard, processor, memory, and I/O control in one package. The 520STE has 520 kbytes (524.280 bytes ) of RAM, and the 1040STE has 1040 kbytes (1,048,568 bytes) of RAM. The 1040STE and 520STE both have a built–in 1 megabyte floppy disk drive (unformatted). Both the 520STE and 1040STE come with a modulator for TV output. The 520STE and 1040STE both have the power supply integrated into the case.

# **1.1 MAIN COMPONENTS**

- 524K RAM (1048K for the 1040STE)
- Main Board with modulator (except French Peritel)
- Keyboard Assembly
- RF Shield (upper and lower) and Power Supply
- Plastic Case (upper and lower)
- Mouse
- Power Supply
- Disk Drive

# **1.2 CASE DESIGN**

The 520STE and the 1040STE are nearly identical. The upper case has openings for the keyboard and a lens for both the power indicator LED (front left corner) and the Disk Drive Activity LED (mid right side). (see **Fig. 1–1**)

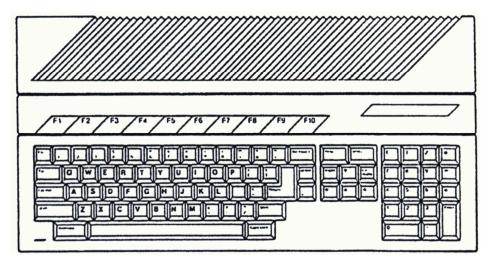


Figure 1–1: 520STE Upper Case

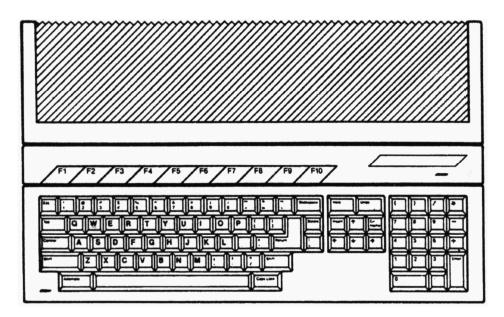


Figure 1–2. 1040STE Upper Case

The left side panels of both machines have slots for the expansion cartridge, two MIDI ports and two game controllers.

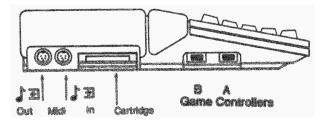


Figure 1–3. STE Left Side Panel

The right side panel has a slot for the floppy disk drive.

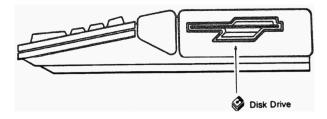
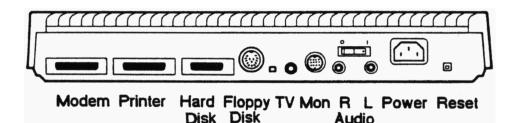


Figure 1–4. STE Right Side Panel

The STE back panel contains (left to right) the modem (RS232) connector, printer connector, hard disk/DMA connector, external floppy disk connector, television output, monitor connector, power switch, stereo output (right and left), AC power input, and reset button. (see **Fig. 1–5**)



#### Figure 1–5. STE Back Panel

# **1.3 POWER SUPPLY**

The 520STE and 1040STE have an integral switching power supply providing +5V and +12V. There is a 2A fuse. Voltage should be adjusted to 5.1V. The power supply has overcurrent protection; if the fuse is blown, a catastrophic failure is likely, such as shorted primary

#### **Power Supply Rating**

Current out: 3A at 5V, 0.9A at +12V Max. power in: 33.5W

#### Typical (in system) Demand.

Typical current: 1.75A at 5V, 86 mA at + 12V Max. current: 2.2A at +5V, 90 mA at +12 (during disk access)

### 1.4 NEGATIVE SUPPLIES

The STE motherboard contains two small switching voltage regulators (the TL497 or equivalent) that are used to provide additional voltages.

0204 is used to generate the positive and negative voltages for the RS232C line drivers. These voltages are normally  $\pm 12$  VDC.

U205 is used to generate a -5 VDC supply for the audio subsection. This output is heavily filtered to reduce the switching noise that might otherwise appear in the audio output.

# **SECTION TWO: THEORY OF OPERATION**

# 2.0 OVERVIEW

The 520STE and 1040STE share a common architecture, using the same LSI chip set. The most significant difference is the addition (to the 1040STE) of one bank of 512K of RAM, for a total of 1024K (1,048,568 bytes). Except for the additional RAM, the differences between the 520STE and 1040STE are transparent to software. The hardware can be considered as consisting of a main system (central processing unit and support chips) and several Input/Output subsystems.

### 2.1 MAIN SYSTEM

- MC68000 running at 8 MHz
- 256 kbyte ROM
- 512/1024 kbyte RAM
- Direct Memory Access Support
- System Timing and Bus Control
- Interrupt Control

# 2.2 AUDIO/VIDEO SUBSYSTEM

The STE has bit-mapped video display, normally using 32,000 bytes of RAM, relocatable anywhere in memory. There are three display modes available:

#### RGB, with the ability to be GenLocked:

- 1. 320 x 200 pixel, 16 color palette from 4096 selections
- 2. 640 x 200 pixel, 4 color palette from 4096 selections

#### Monochrome:

3. 640 x 400 pixel, monochrome monitor interface

### 2.2.1 Audio Output

The STE has a programmable sound chip and 8-bit stereo DMA at 4 playback frequencies.

### 2.2.2 Television Interface

NTSC, PAL I and PAL B.

# 2.3 INPUT/OUTPUT SUBSYSTEMS

- Intelligent keyboard with 2 button mouse/joystick interface
- Parallel printer interface
- RS232C serial interface
- Floppy disk drive and connector for external drive
- Game controller ports
- Hard disk drive interface (ACSI)
- Musical instrument network communication: Musical Instrument Digital Interface (MIDI)

# 2.4 MICROPROCESSING UNIT

The STE uses the Motorola MC68000 16–bit external/32–bit internal data bus. 24–bit address bus microprocessor, running at 8 MHz.

# 2.5 GSTMCU

**GSTMCU** is such an important component that it is involved in nearly every operation in the computer. The functions may be summarized as follows:

**CLOCK DIVIDERS** takes the 16 MHz clock and outputs 8 MHz, 4 MHz, and 500 kHz clocks.

**VIDEO TIMING** Blank, DE (Display Enable), Vsync and Hsync are used to generate signals for the video display. There is a Read/Write register in GSTMCU which may be written to configure for 50 or 60 Hz operation or 71 Hz monochrome operation (done by the Operating System).

**INTERRUPT PRIORITY** interrupts from the MFP and video timing are coded into four levels of priority on outputs IPLO and IPL1 to the 68000. These levels correspond to no interrupts, MFP interrupts, VSYNC interrupt, HSYNC interrupt.

level 7	reserved
level 6	MFP
level 5	unused
level 4	VSYNC
level 3	unused
level 2	HSYNC
level 1	unused

**SIGNAL AND BUS ARBITRATION** GSTMCU decodes addresses to generate chip selects to the 6850s, MFP, DMA Controller. Programmable Sound Generator, Memory Controller, and ROMS. It receives signals from the MFP, DMA, Memory

Controller, to synchronize data transfer. It arbitrates the bus during DMA transfers to prevent CPU and DMA devices from interfering with each other (see **DMA** below).

**ILLEGAL CONDITION DETECTION** GSTMCU asserts Bus Error (BERR) if certain conditions are violated, such as writing to ROM, writing to system memory when the processor is in user mode, or if no device responds within 64 cycles of the 8 MHz clock (8Ns). For example, if the CPU tries to read from beyond the end of memory, the Memory Controller will not assert DTACK, resulting in a bus error which will terminate the memory cycle.

**MEMORY CONTROLLER** takes addresses from the address bus and converts to Row Address Strobe (RAS) and Column Address Strobe (CAS). All **RAM** accesses are controlled by this Atari proprietary chip, which is programmable for up to 4 Megabytes of memory. The Operating System determines how much memory is present and configures the Memory Controller at power–up. The Memory Controller refreshes the dynamic RAMs, loads the Video Shifter with display data, and gives or receives data during direct memory access (DMA). The Memory Controller produces all of the addresses for video, sound, and DMA on the multiplexed address bus. These addresses never appear on the system address bus.

**CHIP SELECTS** Decodes addresses for RAM and ROM and asserts output signals to enable these devices.

# 2.6 MAIN MEMORY

Main memory consists of 256 kbytes of ROM and one or two banks (512 kbyte each) of dynamic RAM. In addition, the cartridge slot allows access to 128 kbytes of ROM. All memory is directly addressable. The components of the memory system are: ROM, RAM, GSTMCU and shifter. The Operating System resides mostly in ROM, with optional segments loaded from disk into RAM.

Each bank of RAM in the STE is made up of a pair of 8-bit wide SIMMs to create the 16-bit wide system memory bus. All of the SIMMs in the system must be the same size. It is not possible to mix 256 kbit SIMMs and 1 Mbit SIMMs in the same system. All of the SIMMs used should have the same access time, which can be no greater than 150 ns.

It is possible to use 9-bit wide SIMMs, with the hardware simply ignoring the ninth bit.

#### **RAM MEMORY MAP:**

000008–000800 System Memory (privileged access) 000800–07FFFF Low Bank 080000–0FFFFF High Bank (1040 only)

**Note:** The first 8 bytes of ROM are mapped into addresses 0–7. These are reset vectors which the 68000 uses on start–up.

The Operating System is located in two 128K x 8 ROM chips.

#### ROM MEMORY MAP.

E00000-E3FFFF

# 2. 7 DIRECT MEMORY ACCESS

A single direct memory access (DMA) channel is provided that is shared between the internal floppy disk controller and external devices connected to the ACSI port. Data can be transferred at up to 10 Megabits/sec (1.25 Megabytes/sec) across the 8-bit wide ACSI port.

For DMA to take place, the memory controller is programmed with the starting address at the RAM buffer. The DMA controller is set up to select the source and the number of 512 byte blocks to transfer, and then the FDC or external peripheral is given the command to send or receive data. The entire block of data is then transferred to or from memory

without intervention by the CPU. The FDC or peripheral generally asserts its interrupt line to signal the completion of the transfer (and the availability of status information).

To access registers in the FDC or ACSI bus peripherals, the 68000 talks through the DMA chip. The state of two address lines that are generated by the DMAC is set by writing to the DMA control register. Then a 68000 read or write cycle causes the corresponding cycle on the peripheral side of the DMAC.

# 2.8 MULTI-FUNCTION PERIPHERAL CONTROL

### 2.8.1 Interrupt Control

The 68901 MFP can generate up to 16 interrupts, 8 internally and 8 from external sources. Each interrupt can be masked off or disabled by programming the MFP. The 8 inputs are also directly readable by the CPU. When the MFP receives an interrupt internally, if the interrupt is enabled, MFPINT will be driven low. When the CPU is ready to respond, it signals interrupt acknowledge (FC2–FC0 high, A3–A1=6, and R/W low) and GSTMCU will assert the MFPs IACK signal (interrupt acknowledge). The MFP will assert DTACK and put a vector number on the data bus, which the CPU will read and use to calculate the address of the interrupt routine.

The interrupts controlled by the MFP are: monochrome monitor detect (MONOMON), RS232 (including CTS, DCD, RI), disk (FDINT and HDINT), parallel port BUSY, display enable (DE, equals the active part of a display line), 6850 IRQs for keyboard and MIDI data, and MFP timers.

Not all I/O operations use interrupts. The CPU can also poll the MFP while waiting for an operation to complete or to check the current status.

### 2.8.2 MFP Counter/Timers

The MFP clock runs at 2.4576 MHz. The MFP contains four timers:

**Timer A** Reserved for application software used in the original ST. In the STE, its external event input is used to count DMA sound subsystem cycles.

- **Timer B** External input can be used to count horizontal display lines.
- **Timer C** Reserved for use by the operating system as a periodic interrupt (nominally 200 Hz when running TOS).
- **Timer D** Baud rate generator for the MFP's RS232 port. Its output is used to drive both the receiver and transmitter clock inputs. It will normally be programmed to be 16 times the desired asynchronous baud rate.

### 2.9 AUDIO/VIDEO SUBSYSTEM

The video subsystem consists of the video display memory (an arbitrary block of RAM starting on any word boundary), the GSTMCU, a graphics control chip (Video Shifter), some discrete components to drive the video output, and an RF modulator. The audio subsystem consists of a Programmable Sound Generator chip, DMA sound circuit, and a programmable mixer (LMC 1992).

# 2.9.1 Video Shifter (GSTShifter)

There are 16 color palette registers in the shifter. All 16 may be used in low resolution, 4 may be used in medium resolution, and only one is used in high resolution (actually, only bit 0 of register 0 is used for inverse/normal video). Each palette is programmed for 16 levels of intensity of red, blue, and green, so there are  $16 \times 16 \times 16 = 4096$  colors possible. For a given pixel, the color which is displayed is taken from the palette pointed to by assembling the bits from each logical plane (see description of video display memory below). The shifter will output the red, green and blue levels specified by the palette. Note that there are four outputs for each color. Each output is either on or off. Thus, the number of possible output levels is 2 to the 4th power = 16 levels. The four outputs are summed through a resistor network to proportion the voltage level to give 16 equal steps. In monochrome mode, the color palettes are bypassed and there is a separate output.

# 2.9.2 Video Display Memory

Display memory is part of main memory with the physical screen origin located at the top left corner of the screen. Display memory is configured as 1, 2, or 4 (high, medium, or low resolution) logical planes are interwoven as 16 bit words into contiguous memory to form one 32,000–byte physical plane starting at any word boundary. The starting address of display memory is placed in the Memory Controller's Video Base Address register by the Operating System or application. The Memory Controller will load display information into the Video Shifter 16 bits at a time, and the Video Shifter will decode this information to generate a serial display stream. In monochrome mode, each bit represents 1 pixel on or off. In color, bits are combined from each plane to generate the correct level of red, green and blue. For example, in low resolution (4 planes) 4 words are loaded into the Video Shifter for each word (16 pixels displayed on the screen). The Video Shifter combines bit 0 from each word to form a four bit number (0 - 15), and takes the color from the palette referenced by that number (e.g. 0101 = 5, use color from palette register 5)

and outputs those levels, then takes bit 1 from each plane and outputs the color from the palette referenced by those 4 bits, etc.

# 2.9.3 GSTMCU

GSTMCU provides timing control to the Memory Controller, video output, and monitorIRF output. VSYNC input to the Memory Controller causes the starting address of the display memory to be reloaded into the address counter during vertical blanking. DISPLAY ENABLE (DE) tells the Memory Controller and Video Shifter that a display line is being scanned and data should be loaded into the Video Shifter. BLANK shuts off the video output from the Video Shifter during periods when the scan is not in a displayable part of the screen. VSYNC and HSYNC both go to the monitor output and RF modulator. These signals synchronize the monitor or TV vertical and horizontal sweep to the display signal.

### 2.9.4 Memory Controller

In addition to the inputs from GSTMCU mentioned above, there are two output control signals associated with video. DCYC strobes data from the display memory into the Video Shifter. CMPCS (color map select) is active only when changing the color attributes in the color palettes.

# 2.9.5 Sound Synthesizer

The YM2149 Programmable Sound Generator (PSG) produced music synthesis, sound effects, and audio feedback (e.g. alarms and key clicks). The clock input is 2 MHz; the frequency response range is 30 Hz to 125 kHz. There are three sound channels output from the chip, which are mixed and sent to the monitor speaker. The PSG is also used in the system for various II0 functions relating to printer port, disk drive, and RS232.

### 2.9.6 Video Interface

The three types of video output interface provided by the STEs are analog RGB and monochrome, composite and modulated RF. The presence of a monochrome monitor is detected by the MONOMON input (when a monochrome monitor is connected, it will be TTL low). The possible displays are:

**MONOCHROME:** single emitter follower amplifier driving the output of the Video Shifter.

**RGB:** resistor network sums outputs for each color. The three colors each have an emitter follower amplifier to drive output.

**COMPOSITE:** the outputs of the emitter followers are input to the modulator box, where the vertical and horizontal sync signals are added to form the composite signal.

**TELEVISION:** the composite signal is modulated onto an RF carrier. The signal is locked onto the color burst frequency by the phase locked loop (PLL). Without the PLL, the colors will shift or dance on the TV screen.

# 2.10 STE DIGITIZED SOUND

The Atari ST family of computers is equipped to reproduce digitized sound using DMA (direct memory access; that is, without using the 68000). This section provides the information required to understand and use this feature.

### 2.10.1 Overview

Sound is stored in memory as digitized samples. Each sample is a number, from -128 to +127, which represents displacement of the speaker from the "neutral" or middle position. During horizontal blanking (transparent to the processor) the DMA sound chip fetches samples from memory and provides them to a digital-to-analog converter (DAC) at one of several constant rates, programmable as (approximately) 50 kHz (kilohertz), 25 kHz. 12.5 kHz, and 6.25 kHz. This rate is called the sample frequency.

The output of the DAC is then filtered to a frequency equal to 40% of the sample frequency by a four-pole switched low-pass filter. This performs "anti-aliasing" of the sound data in a sample-frequency-sensitive way. The signal is further filtered by a twopole fixed frequency (16 KHz) low-pass filter and provided to a National LMX 1992 Volume/Tone Controller- Finally the output is available at an RCA-style output jack on the back of the computer. This can be fed into an amplifier, and then to speakers, headphones, or tape recorders.

There are two channels which behave as described above; they are intended to be used as the left and right channels of a stereo system when using the audio inputs of the machine. A monophonic mode is provided which will send the same sample data to each channel.

The stereo sound output is also mixed onto the standard ST audio output sent to the monitor's speaker. The ST's GI sound chip output can be mixed to the monitor and to both stereo output jacks as well.

# 2.11 GENLOCK AND THE STE

The ST (and STE) chip set have the ability to accept external sync. This is controlled by bit 0 at FF820A, as documented in the ST Hardware Specification. This is provided to allow the synchronization of the ST video. In order to do this reliably the system clock must also be phase–locked (or synchronized in some other way) to the input sync signals. No way to achieve this was provided in the ST. As a result, the only GENLOCKs available were internal modifications (usually for the MEGA). The STE, on the other hand, allows this to be done without opening the case. To inject a system clock ground pin three (GPO) on the monitor connector and then inject the clock into pin 4 (mono detect). The internal frequency of this clock is 32.215905 MHz (NTSC) and 32.084988 MHz (PAL).

#### Note. DO NOT SWITCH CLOCK SOURCE WHILE THE SYSTEM IS ACTIVE.

As a result the GPO is no longer available.

#### **MONITOR INPUTS:**

HSYNC TTL level, negative, 3.3k ohm. VSYNC TTL level, negative, 3.3k ohm. Monochrome Digital 1.0 Vpp, 75 ohm.

RGB Analog 0–1.0 Vpp, 75 ohm. Audio 1 Vpp, 1 k ohm.



#### Monitor

- 1 Audio Out
- 2 Composite Video
- 3 External Clock Select (Pull low for external dock on pin 4)
- 4 Monochrome Monitor Detect (when used for GENLOCK becomes clock)
- 5 Audio In
- 6 Green
- 7 Red
- 8 +12 Volt Pullup
- 9 Horizontal Sync
- 10 Blue
- 11 Monochrome
- 12 Vertical Sync
- 13 Ground

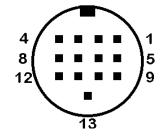


Figure 2–1: Monitor Ports

### 2.12 INPUT/OUTPUT SUBSYSTEMS

### 2.12.1 Musical Instrument Communication

The Musical Instrument Digital Interface (MIDI) allows the integration of the STE with music synthesizers, sequencers, drum boxes and other devices possessing a MIDI interface. High speed (31.25 kilobaud) asynchronous current loop serial communication of keyboard and program information is provided by two ports, MIDI OUT and MIDI IN (MIDI OUT also supports the optional MIDI THRU port). MIDI specifies that data consist of 8 data bits preceded by one start bit and followed by one stop bit.

Communication takes place via a 6850 ACIA. The CPU writes to the 6850 in response to interrupts which are passed from the 6850 to the MFP interrupt

controller. The system is interfaced to the outside via two inverters on the transmit side and an LED/photo-transistor chip on the input side. The input signal is also routed around through two inverters to the output connector where it is called MIDI THRU in order to allow chaining of multiple devices on the MIDI bus.

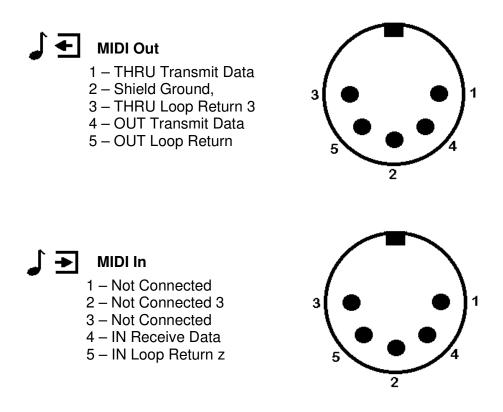


Figure 2–2. MIDI Ports

### 2.12.2 Intelligent Keyboard

The keyboard transmits make/break key scan codes, ASCII codes, mouse data, and joystick data, in response to external events, and time–of–day (year, month, day, hour, minute, second) in response to requests by the CPU. Communication is controlled on the main board by a 6850 device and on the keyboard assembly by the 1 MHz 8 bit HD6301 Microcomputer Unit. The HD6301 has internal RAM and ROM. Included in ROM are selftest diagnostics which are performed at power–up and whenever the RESET command is sent over the serial communication line by the CPU. The MC6850 is read from and written to by the CPU in response to interrupts which are passed to the CPU by the MFP interrupt controller.

### 2.12.3 Mouse/Joysticks

The 2 Button Mouse is an opto-mechanical device with the following characteristics: a resolution of 100 countslinch, a maximum velocity of 10 inches/second and a maximum pulse phase error of 50 percent. The joystick/mouse port has inputs for up,

down, left, right, right button, left button. The right button equals the joystick trigger, the left button is wired to the second joystick port trigger. The joystick has four directions (up, down, etc.) and one trigger.

Note. The Atari CX24 joystick cannot be installed during initialization.

# Mouse/Joystick

- 1 Up/XB
- 2 Down/XA
- 3 Left/YA
- 4 Right/YB
- 5 Not Connected
- 6 Fire/Left Button
- 7-+5VDC
- 8 Ground
- 9 Joy1 Fire/Right Button



- 1 Up
- 2 Down

Joystick

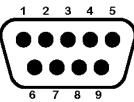
- 3 Left
- 4 Right
- 5 Reserved
- 6 Fire Button
- 7 +5 VDC
- 8 Ground
- 9 Not Connected

#### Figure 2–3: Mouse/Joystick Ports

### 2.12.4 Parallel Interface

The parallel port is primarily intended as a Centronics type printer interface, but can also be used as a general purpose I/O port. Centronics STROBE and BUSY are supported. BUSY is read by the MFP chip. Data and strobe signals are output by the YM2149 PSG chip. Not all Centronics printers are compatible with this port. The current loading on the data lines should not exceed 2.3 mA. (This corresponds to a 2.2k ohm resistor pull-up on the printer side).

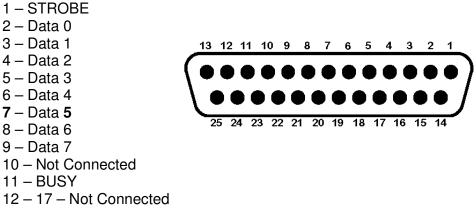
The port can be programmed to be input or output. The PSG chip is read directly by the CPU, with GSTMCU doing address decode to provide chip select.







Printer



18 – 25 – Ground

#### Figure 2–4: Printer Port

### 2.12.5 RS232C Interface

The RS232C interface provides asynchronous serial communication with five handshake control signals: Request to Send and Data Terminal Ready are output by the PSG chip: Clear to Send, Data Carrier Detect, and Ring Indicator are input to the MFP chip. The MFP contains a USART (Universal Synchronous/Asynchronous ReceiverlTransmitter) which handles data transmission and reception. The 2.4576 MHz clock to the MFP is divided by the timer D (pin 16) output of the MFP to provide the basic clock for receiver and transmitter. Data rate of 50 to 19200 bits per second are supported. 1488 line drivers and 1489 line receivers with ±12V supply (supplied by the TL947 DC:DC inverter) meet the EIA RS232C standard for electrical interface.



- 1 Protective Ground
- 2 Transmitted Data
- 3 Received Data
- 4 Request to Send
- 5 Clear to Send
- 6 Not Connected
- 7 Signal Ground
- 8 Data Carrier Detect
- 9-19-Not Connected
- 20 Data Terminal Ready
- 21 Noi Connected
- 22 Ring Indicaor
- 23 25 Not Connected

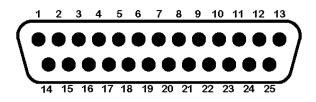


Figure 2–5. RS232 Port

# 2.12.6 Disk Drive Interface

The STE computers have a built–in floppy disk controller and logic for selecting up to two single or double sided drives. The 1040 STE has one built–in floppy disk drive and provision for one external disk drive. A single 1772 Controller services both drives. Drive and side selection is done by outputs on the YM2149 PSG chip. The CPU reads and writes to the 1772 through the DMA Controller. The 1772 interrupts the CPU on the INTR line, via the MFP interrupt controller. The 1772 accepts high level commands, such as seek, format track, write sector, read sector, etc. and passes data to the DMA Controller (see **DMA** controuer under Main system, above, for details on DMA transfer). The 1772 interrupts the CPU when the operation is complete. The CPU is freed from much of the overhead of disk I/O. **Note:** Several of the 1772 output signals are externally buffered or inverted. See

Block Diagram.



- 1 Read Data
- 2 Side 0 Select
- 3 Logic Ground
- 4 Index Pulse
- 5 Drive 0 Select
- 6 Drive 1 Select
- 7 Logic Ground
- 8 Motor On
- 9 Direction In
- 10 Step
- 11 Write Data
- 12 Write Gate
- 13 Track 00
- 14 Write Protect

Figure 2–5: Floppy Port

### 2.12.7 Hard Disk Interface

The hard disk drive interface is provided through the DMA controller. The hard disk controller is off-board and is sent commands via a SCSI-like (Small Computer System Interface) command parameter block. Data is transferred via DMA. Writing to the external controller causes HDCS (Hard Disk Chip Select) to go low and CA1 to go high. DMA transfers are controlled by the external device. When data is available, or the device is ready to accept data, HDRQ will be driven high by the external controller. The DMA chip must respond within 250 nanoseconds with ACK (low) to knowledge that data is on the bus or has been read from the bus. The Memory Controller feeds data to or accepts data from the DMA Controller. Transfers can take place at up to 1 Mbyte/sec.

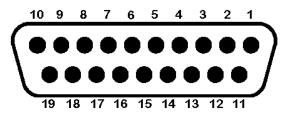




#### Hard Disk

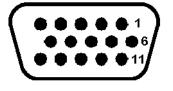
- 1 Data 0
- 2 Data 1
- 3 Data 2
- 4 Data 3
- 5 Data 4
- 6 Data 5
- 7 Data 6
- 8 Data 7
- 9 Chip Select
- 10 Interrupt Request
- 11 Ground
- 12 Reset
- 13 Ground
- 14 Acknowledge
- 15 Ground
- 16 A1
- 17 Ground
- 18 Read/Write
- 19 Data Request

#### Figure 2–6. Hard Disk Port



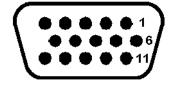
#### **Controller A**

- 1 Up 0
- 2 Down 0
- 3 Left 0
- 4 Right 0
- 5 Paddle 0Y
- 6 Fire 0
- 7 +5 VDC
- 8 Not Connected
- 9 Ground
- 10 Fire 1
- 11 Up 1
- 12 Down 1
- 13 Left 1
- 14 Right 1
- 15 Paddle 0X



#### **Controller B**

- 1 Up 2
- 2 Down 2
- 3 Left 2
- 4 Right 2
- 5 Paddle 1X
- 6 Fire 2
- 7 +5 VDC
- 8 Not Connected
- 9 Ground
- 10 Fire 3
- 11 Up 3
- 12 Down 3
- 13 Left 3
- 14 Right 3
- 15 Paddle 1Y



#### Figure 2–7. Game Controller Ports

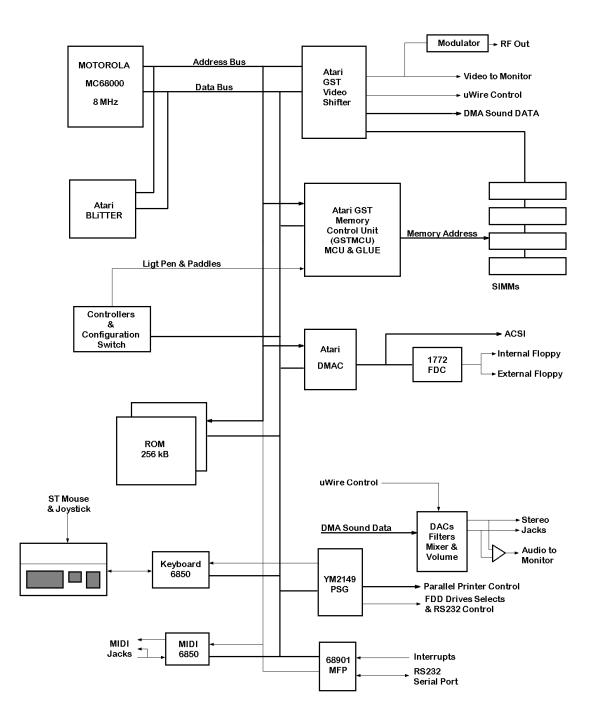


Figure 2-8: STE Functional Block Diagram

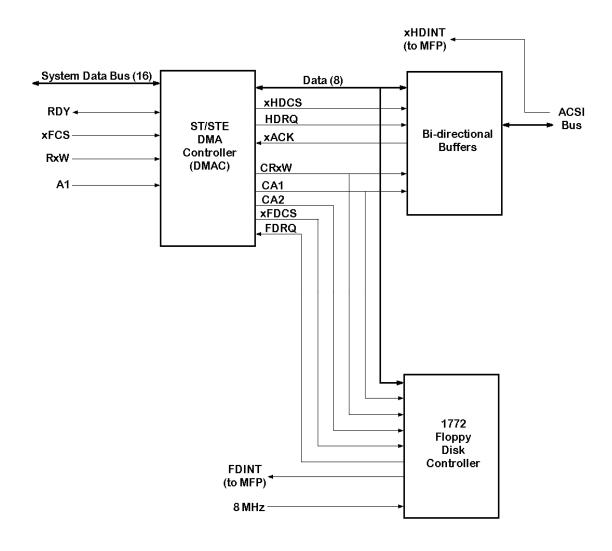


Figure 2–9. STE DMA Block Diagram

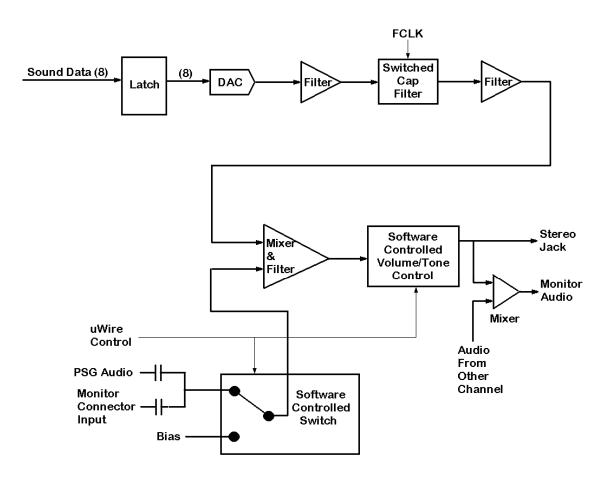


Figure 2–10: STE Audio Block Diagram

### 2.12.8 Controllers

The controllers allow the integration of the STE with joysticks, paddles, and light gun/pen.

### 2.12.8.1 JOYSTICKS

Four new joystick ports are added. These ports are controlled directly by the CPU. The current state may be sampled at any time by reading the above locations. Joystick 0 and Joystick 2 direction bits are readlwrite. If written to they will be driven

until a read is performed. Similarly, they will not be driven after a read until a write is performed.

# 2.12.8.2 PADDLES

One pair of paddles can be plugged into Joystick 0 (Paddle 0). A second set can be plugged into Joystick 1 (Paddle 1). The current position of each of the four paddles is reported at these locations. The fire buttons are the same as for the respective joystick. The triggers for the paddles are read as bits one and two of FF9202 (JOY0 Left and Right).

# 2.12.8.3 LIGHT GUN/PEN

A light gun or pen can be plugged into Joystick 0. The current position that the gun or pen is pointing to is reported by these registers. The position is accurate to within (X direction only):

4 Pixels in 320 x 200 Mode 8 Pixels in 640 x 200 Mode 16 Pixels in 640 x 400 Mode Accurate to 1 pixel in the Y direction in all modes. Accuracies do not account for the quality of the light gun or pen. Note that the X position is given in pixels for  $320 \times 200$  only. In order to get correct results in 640 x 200 mode this number needs to be shifted left

one bit and in 640 x 400 modes this number needs to be shifted left two bits.

# 2.13 SYSTEM STARTUP

After a RESET (power–up or reset button) the 68000 will start executing at the address pointed to by locations 4–7, which is ROM (GSTMCU maps the first 8 bytes of ROM at E00000 into the addresses 0–7). Location 000004 points to the start of the operating system code in ROM. The following sequence is then executed:

- 1. Perform a reset instruction (outputs a reset pulse). (RESET.)
- 2. Read the longword at cartridge address FA0000. If the data read is a "magic number", execute from the cartridge (cartridge takes over here). If not, continue.
- 3. Check for a warm start (see if RAM locations are valid). If not, initialize the memory controller.
- 4. Initialize the PSG chip, deselect disk drives.
- 5. Initialize color palettes and set screen address.
- 6. If not a warm start, zero memory.
- 7. Set up operating system variables in RAM.
- 8. Set up exception vectors.
- 9. Initialize MFP.
- 10. Set screen resolution.
- 11. Attempt to boot floppy; attempt to boot hard disk; run program if successful.
- 12. If no boot disk, load the desktop ROM on board 256K ROM.

# 2.14 SYSTEM ERRORS

The 68000 has a feature called exception processing, which takes place when an interrupt or bus error is indicated by external logic, or when the CPU detects an error internally, or when certain types of instructions are executed. An exception will cause the CPU to fetch a vector (address to a routine) from RAM and start processing at the routine pointed to by the vector. Exception vectors are initialized by the operating system. Those exceptions which do not have legitimate occurrences (interrupts being legitimate) have vectors pointing to a general purpose routine which will display some number of bombs showing on the screen. The number of bombs equals the number of exceptions which occurred. System errors may or may not be recoverable. Errors in loading files from disk may cause the system to crash, necessitating a reset. Verify the diskette and disk drive before attempting to repair the computer.

# 2.14.1 Number of Bombs and Meaning

- 2: BUS ERROR. GSTMCU asserted bus error.
- **3: ADDRESS ERROR\_** Processor attempted to access word or long word sized data on an odd address.
- 4: **ILLEGAL INSTRUCTION.** Processor fetched an instruction from ROM or RAM which was not a legal instruction.
- 5: **ZERO DIVIDE.** Processor was asked to perform a division by zero.
- 6: CHK INSTRUCTION. This is a legal instruction, if software uses this, it must install a handler.
- 7: TRAPV INSTRUCTION. See Chk instruction.
- 8: **PRIVILEGE VIOLATION.** CPU was in user mode, tried to execute a 68000 instruction that can only be performed in supervisor mode.
- **9: TRACE.** If trace bit is set in the status register, the CPU will execute this exception after every instruction. Used to debug software.
- **10**: **LINE 1010 EMULATOR.** CPU read an instruction which has '1010' as its most significant nibble. Used by TOS for low level graphics software routines.
- **11: LINE 1111 EMULATOR.** CPU read an instruction which has '1111' as its most significant nibble. Used internally in earlier versions of TOS, but reserved on STE.
- 12: 12–23 Unassigned, should be no occurrence.
- 24: SPURIOUS INTERRUPT. Bus error during interrupt processing.
   25–31: AUTOVECTOR INTERRUPT. Numbers 4 and 2 are used, others should have no occurrence.
- **32–63: TRAP INSTRUCTION.** CPU read instruction which is used to generate a software exception (such as the entry to GEMDOS, VDI, or AES).
- 64–79: MFP interrupts.
- 80–127: Reserved for Atari use.
- 128–255: Unused.

# **SECTION THREE: TESTING**

# 3.1 OVERVIEW

This section pertains to the test equipment, diagnostic software, and test procedures used to verify correct operation and repair of the STE computers. The diagnostic cartridge should be used if possible. If the unit gives no display or RS232 output when running the cartridge, see **Section 3.3: Troubleshooting a Dead Unit.** 

Since the STE system is quite complex, it should not be expected that this document can cover all possible problems or pinpoint the causes; rather, the intent here is to give a systematic approach which a technician can use to narrow down a problem to its most likely source. Experience in troubleshooting computer systems is assumed. Knowledge of the 68000 processor may be helpful.

Economics will be an important consideration; due to the low cost of the STE computer line, little time can be justified in troubleshooting down to the component level when it may be cheaper to replace the functional sub–assembly.

# 3.1.1 Test Equipment

The following equipment may be needed to test the STE computer:

- Atari SC 1224 or SC 1435 RGB Monitor (or similar)
- Atari SM 124 Monochrome Monitor (or similar)
- Atari SF354 or SF314 External Floppy Disk Drive
- ST Port Test Fixture, C103589–001 (DMA Test Fixture)
- STE Port Test Fixture. C301153–001 (Genlock Test Fixture)
- RS232 Loop–Back Connector
- MIDI Loop–Back Connector, C302272–001
- STE Test Diagnostic Cartridge, Revision 1.5 or later (pln C302260–001)
- Blank Double Sided 3.5" Diskettes (2)
- RS232 Terminal (or STE with VT52 emulator)
- RS232 Null Modem Cable (25 Pin Female–Female)

In addition, the following items may be needed to troubleshoot and repair failed computers:

- Two Channel Oscilloscope
- Small Hand Tools
- Spare Parts

# 3.2 TEST CONFIGURATION

With the power switch off, install the Diagnostic Cartridge with the label facing UP. **Important:** if the cartridge does not have the plastic enclosure; BE SURE THE CARTRIDGE IS INSTALLED WITH THE CHIPS FACING DOWN.

Connect cables from STE test fixture into the hard disk port, parallel port, and joystick/ mouse ports. The joystick cables should be plugged in so that, if the fixture ports were directly facing the computer ports, the cables would not be crossed. Plug the RS232 and MIDI loopback connectors into their ports. Plug the color monitor into the monitor output (a monochrome monitor can be used instead).

Make sure the switch on the STE test fixture is in the position marked INT, otherwise the program will not proceed past the initialization.

Power on the unit. Some tests will be run automatically, in a few seconds the menu screen should appear. If the screen appears, skip down to **section 3\_4: ST Diagnostic Cartridge**, below. If not read the next **Section 3.3: Troubleshooting a Dead Unit**.

If the unit is being used as a terminal for a host computer, it should be disconnected from the host before using the diagnostic; otherwise, the host may think someone is logged on. and will send messages which will act like keystrokes input to the diagnostic.

### 3.3 TROUBLESHOOTING A DEAD UNIT

In the event that the system is correctly configured and powered and no display appears, this is the procedure to use for determining the problem. This assumes elementary steps have been taken, such as checking the LED in the forward left corner of the computer to verify the unit is powered and making sure the monitor is working.

 Connect a terminal to the RS232 port of the unit under test (U.U.T.). you can use an STE running the VT52 terminal emulator program – see the owner's manual for setting up the VT52. The cable should connect pin 2 (serial out) of the U.U.T. to pin 3 (serial in) of the terminal and vice versa. Connect pin 7 (ground) to pin 7. The terminal should be set up for 9600 bps, 8 bits of data, 1 stop bit, no parity (this is the default condition for the VT52 emulator).

Insert the Diagnostic Cartridge into the U.U.T., and power on the unit. If the Diagnostic Cartridge messages appear on the display of the terminal, use the diagnostic to troubleshoot the computer. If not, the computer will have to be disassembled to troubleshoot. Refer to section **3.4. STE Diagnostic Cartridge** for information on using the cartridge.

If no activity is seen on the RS232 port or display, continue with (2) below.

Disassemble the computer so that the printed circuit board is exposed (see section

 Disassembly). Power up the computer. Using an oscilloscope, verify the 8 MHz clock to the 68000 CPU. Replace the oscillator if necessary. Then check the HALT pin of the 68000 CPU. It should be TTL high. If so, go on to 3 below. If not, the CPU is halted. The reasons may be: (a) bad reset circuit. (b) double bus error. (c) bad CPU.

Check (a) by observing signal on input of the two inverters on the HALT line. Check (b) by observing BERR of the CPU as the unit is powered on. It should be high always. If there are logic low pulses, some component is malfunctioning and GSTMCU is generating the error. Verify the clocks to GTMCU, tracing back to the Shifter and MC (master clock) if necessary.

If still failing, the CPU is unable to read ROM or there is a component which is not responding to a read or write by the CPU, probably the MFP 68901 or DMA Controller. The MFP should respond to an MFPCS with DTACK. The DMA chip should respond to FCS by asserting RDY. There is no way to check for a bad CPU other than by elimination of the other two possibilities, although a hot CPU (too hot to touch for more than a second) strongly indicates a bad CPU.

3. If the CPU is not halted, it should be reading instructions from the ROM (cartridge, if installed) and data and address lines will be toggling (if not, replace CPU). At this point, there is the possibility that both the video and RS232 subsystems are failing. Verify the output of the MFP chip (pin 8) while powering on the unit with the cartridge installed. If the data is being sent, trace it through the 1488 driver. Note that ±12V is required for RS232. If all looks good, there may be something wrong with the connection to the terminal.

Verify also the output of the Video Shifter. If using an RGB monitor, check the outputs to the summing resistors for R, G, and B. Note that if BLANK is not going high, no picture will be output. If using monochrome, check the MONO output pin. Also check the input to the MFP, pin 29, MONOMON. Note that if the CPU does not read a low on this signal on power–up, it will cause RGB output on the Video Shifter instead of MONO.

If the Video Shifter is outputting a signal, but the picture is unreadable, there is probably a problem with the screen RAM. The cartridge should be used to diagnose this problem, with the RS232 terminal as a display device.

# 3.4 STE DIAGNOSTIC CARTRIDGE

The STE Diagnostic Cartridge is used to detect and isolate component failures in STE computers. This section gives a brief guide to its use with a description of each test, error codes or passIfail criteria, and recommendations on repair.

### 3.5 POWER UP SEQUENCE

The diagnostic program performs several tests on power–up. The messages "**Checking Exception Handling**" and **"testing MFP, GSTMCU timing, video**" will appear, and the screen will appear scrambled for a few seconds before the menu is printed. The screen will turn red (dark background in monochrome) if an error occurs in the initial testing, with a message indicating the failure. The lowest 2 kbytes of RAM is tested on power–up; if a location fails, the error will be printed to the RS232 device. It is assumed that if RAM is failing, the screen may not be readable and program execution will fail because there are no stack or system variables. The program will continue to test RAM and print errors, but no screen will be displayed (the screen may turn red). Repair RAM.

If the keyboard fails, it will be inactivated. The user must connect a terminal to the RS232 port. The diagnostic program looks for keystrokes from the RS232 device.

If the display is unreadable, the RS232 terminal should be used. All messages are printed to the RS232 port as well as on the screen.

# 3.5.1 Power–Up Initialization Errors

- I1 Error in RAM or Data Bus. (Test walks 1 or 0 across data bus.)
- I2 <u>RAM Disturbance Error</u>. (Writing to one location alters data in another location.)
- **I3** <u>RAM Addressing Error.</u> (Test shows bad RAM cell or incorrect address code.)
- I4 <u>Memory Configuration Error</u>. (Problem with Memory Controller or RAM.)
- IS RAM Sizing Error. (Incorrect amount of good RAM found.)
- **I6** <u>Checking Exception Handling</u>. (This message is always printed on power–up initialization. If the system can fetch the vector from RAM and execute the handling routine, the message will be erased later.)
- **I7** <u>Bus Error Not Service.</u> (If the GSTMCU does not assert the Bus Error signal, this error will occur.)
- **T0** M<u>FP Timer Error.</u> (One or more of the four timers in the MFP did not generate an interrupt.)
- **T1** <u>Vertical Svnc.</u> (GSTMCU is not generating vertical sync in the required time period.)
- **T2** <u>Horizontal Sync.</u> (GSTMCU is not generating horizontal sync in the required time period.)
- **T3** Display Enable. (GSTMCU is not generating DE output or the MFP is not generating an interrupt.)
- **T4** <u>Video Counter Error.</u> (The Memory Controller is not generating the correct address for the display. This will result in a broken–up display in some or all display modes.)
- **T5** <u>PSG Bus Error.</u> The PSG chip is defective. (Replace chip.)
- **T6** <u>1772 Bus Error.</u> The 1772 chip is defective. (Replace chip.)
- **K0** <u>Stuck Kev.</u> A key closure was detected while the keyboard self test was executing.
- K1 <u>Keyboard Not Responding.</u> A command was sent to the keyboard processor and no status was returned within the allowed time. Verify that the keyboard is connected to the STE. Verify that Pin 4 of J202 is +5 VDC. Verify that Pin 3 of U201 is 500 KHz ±50 KHz. Replace the keyboard, 0201. 8210. 8209.
- **K2** <u>Keyboard Status Error.</u> The self test command was sent to the keyboard, on completion of the test, the keyboard sent an error status. Replace the keyboard.

# 3.6 TEST MENU

The normal screen will be dark blue with white letters. The test title and revision number are displayed at the top, with the amount of RAM and keyboard controller revision below, and a test menu below that. To select tests, the user types the keys corresponding to those tests and the **[Return]** key. Many iterations of the test or tests chosen can be run by typing in the number of cycles just before typing RETURN. Typing a zero will cause the test sequence to run continuously. To stop a cycle before completion, hit the **[Esc]** key (there may be some delay in some tests before the test stops). As each cycle completes, the total number of cycles will be displayed on the screen.

# 3.6.1 Main Menu (Typical)

The RAM size, keyboard revision, O.S. version, country (or language), and television standard (PAL or NTSC) are shown.

The 'Q' selection sequences through all the tests which do not require operator interaction. The 'Z' selection sequences through RAM, ROM, Color, Keyboard, and Timing, Audio and short BLiT tests. Selection 'E' enables the operator to examine or modify RAM or hardware registers. 'B' enables the operator to change the baud rate on the RS232 port. Pressing the up arrow increases it, pressing the down arrow decreases it.

Pressing '?' or the **[Help]** key brings up a brief synopsis of the cartridge functions. After a test (or series of tests) completes. the passifail status and error report, if any, will be displayed. Press the space bar to return to the menu.

If multiple tests are selected, the sequence can be halted before completion by pressing the **[Esc]** key. At the completion of the current test, the sequence will halt, with the options of either continuing or returning to the menu. In some cases there will be considerable delay before the current test completes and the keystroke is detected.

# 3.7 RAM TEST (R)

RAM is tested in three stages: low 2 kbytes, middle (up to 64K), and from 64K to top. The test patterns used are: all 1's, all 0's, a counting pattern (data = low word of the address), reverse counting pattern (data = complement of address low word). The counting pattern is copied from the top and bottom of a 32 kbyte buffer into the current 32 kbytes of video RAM to a new area, verifies the pattern, and repeats the test, until the top of RAM is reached. Finally, addressing at 64K boundaries is checked by writing unique patterns in the last 256 bytes of each 64K block. If an error occurs, on red screen the error code is displayed, followed by the address, data written, data read, and the bits which did not agree. In example:

### 3.7.1 RAM Error Codes

Except where noted, repair by replacing the RAM chip corresponding to the indicated bit(s).

- **R0** low memory failed while setting up to run test.
- **R1** failed walking 1s or 0s.
- **R2** failed address (counting pattern).
- **R3** failed 64K boundary test. Probable failure in GSTMCU.

R4 failed while displaying area tested (video RAM).

# 3.8 ROM TEST (O)

This test reads the configuration bytes of the operating system to determine the version, language/country, and TV standard (PAL or NTSC). All bytes from operating system ROMs are then read and the checksums and CRCs (cyclic redundancy check) are calculated. The configuration byte is then read to determine the language and version of the ROM. The correct checksum and CRC is then read from a look-up table. The unit fails if the values found do not match the values from the look-up table.

Incorrect checksums are indicated by a message. If an error is displayed, replace the corresponding ROM.

New versions of TOS will not cause this test to fail since the calculated CRC is compared with a value found in the new TOS ROMs and is independent of a fixed look up table.

# 3.9 COLOR TEST (C)

There are four screens in this selection. The first two are used to verify the color circuitry, the third verifies the vertical scrolling circuit, and the fourth verifies horizontal scrolling.

**Screen One:** red, green, blue, and white color bands are shown. Each band consists of 16 levels of intensity. All 16 color palettes are represented, each palette is a vertical strip across the screen (strips should not be discernible, but each color should be a straight line across the screen). Because of the tight timing involved, keystroke interrupts will cause the display to fitter.

**Screen Two:** This is the same as screen one except cyan, magenta, yellow, and white color bands are shown. These colors are formed by adding together two primary colors (blue + green, blue + red, red + green). The operator should see that there are no gaps or missing scan lines in the display. If lines are missing, check the three outputs on the Video Shifter for that color, and verify the values of the resistors on the output. Too low a brightness setting on the monitor will cause the monitor not to distinguish between fine levels, making it appear there are only four levels being output.

The Video Shifter has four outputs for red (R0, R1, R2, R3), green (G0, G1, G2. G3) and blue (B0, B 1, B2, B3). Each of these quadruples is summed together by a resistor network to give 16 levels of intensity for each color, depending on which of the outputs are on. The values of the resistors give different weight to each output. The values of the resistor at R0 is twice that of R 1, which is twice that of R2, etc. This allows us to get 16 equal steps on the summed outputs. For example, R0 on

and R 1, R2 and R3 off = 1/16. R0 off, R1, R2 and R3 on = 15/16. This signal then passes through a transistor amplifier, and from there to the video monitor connector.

### 3.9.1 Symptoms and Fixes

- 1. Missing primary color. Check the output of the transistor amplifier. X402 is blue, 0401 is green, X400 is red. Look for a staircase pattern (eight levels of intensity). If the signal is there, trace forward to the video connector, if not, trace backward to the Video Shifter, until the faulty component is found.
- 2. Primary colors present, secondaries missing or incorrect. Replace the Video Shifter. Coarse change in the intensity (not a smooth dark to light transition). Replace Video Shifter or look for a short on the output of one of the three color outputs for the appropriate color.
- **3.** Specks or lines on the screen. This can be caused by bad RAM; if RAM has been tested and is good, replace the Video Shifter.
- 4. Wavering display, horizontal lines not occurring in the same place every time. The processor may be getting extra interrupts (if the processor is required to handle additional interrupts it will not have time to change all 16 color re isters during a horizontal scan time). Examine the MFP interrupt request (pin 32).There should be an interrupt every 126 microseconds (2 display lines) from Display Enable (pin 20). If additional interrupts occur, locate the source: the inputs at pins 22–29 should all be high. If no external (to the MFP) source for the interrupts is found, replace the MFP.

**Note:** If the keyboard is not connected, the input to the 6850 will be low, causing continual interrupts.

**Screen Three:** This tests the vertical scrolling function. The screen is divided diagonally, white on top/right, and black on the bottomlleft. The screen is scrolled, making more of the screen black. until the entire width of the screen is black. Then the reverse takes place, so that the black portion becomes smaller again. Any break in the border or gaps or sudden shifts indicates a problem in the MCU or RAM. Screen Four: This tests horizontal scrolling. A series of triangles moves across the screen from right to left. The border should be a straight line and there must be no gaps or sudden shifts. EXCEPT THERE WILL BE SOME SHIFTING ON THE TOP TWO LINES. Any other irregularity indicates a problem in the MCU or RAM.

# 3.10 KEYBOARD TEST (K)

Two types of tests are run. The keyboard self-test is done first, and if this passes, a screen is displayed representing the keyboard. If multiple tests have been selected, only the selftest is run. The operator presses keys and observes that the corresponding character on the screen changes (reverses background color). The key will also be displayed in the lower half of the screen. The mouse buttons and four directions are also shown on the screen. Connect the mouse, move in any direction, and that arrow will flicker.

**Note:** It is possible, if pressing keys very rapidly, to leave the representation of the key on screen in a depressed state. This does not indicate a problem with the hardware.

The self-test checks communication between the CPU and the keyboard microcomputer. checks RAM and ROM in the keyboard microcomputer, and scans the keyboard for stuck keys.

### 3.10.1 Keyboard Error Codes

- K0 <u>Stuck key.</u> A key closure was detected while the keyboard self-test was executing
- **K1** <u>Keyboard not responding.</u> A command was sent to the keyboard processor and no status was returned within the allowed time. The keyboard needs to be replaced or the communication channel through the 6850 is not functional (see Sec\_ 3.5.1).
- **K2** <u>Keyboard status error.</u> The self-test command was sent to the keyboard, on completion of the self-test, the keyboard sent an error status. Replace the keyboard.

# 3.11 MIDI TESTS (M)

This test sends data out the MIDI port, (data loops back through the cable) and reads from the input and verifies the data is current. This also tests the interrupt from the 6850 through the MFP chip. The LED in the loopback cable will blink as data is sent (not all cables have the LED).

### 3 .11.1 MIDI Error Codes

- **M0** <u>Data not received</u>. Trace the signal from the output of the 6850, through the drivers, loopback cable, and receivers to the input of the 6850. Replace the defective component as found.
- M1 <u>WritelRead data mismatch</u>. The data written was not the same as the data read. Replace 6850.
- M2 Input frame error. Bad 6850 or bad driver or receiver causing noisy signal.
- M3 <u>put parity error.</u> Bad 6850 or bad driver or receiver causing noisy signal.
- M4 <u>Bad 6850 received</u> a byte before the previous byte was read. Input data overrun. Replace the 6850.

### 3.12 RS232 TESTS (S)

**Note.** Install Loopback Plug after power up.

First the RS232 control lines are tested (which are tied together by the loopback connector), the data loopback is tested. Data is checked transmittinglreceiving using a polling method first, then using interrupts.

Data is transmitted at 300. 600, 1200...19200 bps. Data transmission is performed by the MFP and the 1488 and 1489 driver and receiver chips. Interrupts are a function of the MFP. Control lines are output by the PSG and input on the MFP. Note that this test does not thoroughly test the drive capability of the port. If the unit passes but fails in use, it is likely that the 1488 or 1489 chips are bad.

## 3.12.1 RS232 Error Codes

- **S0** <u>Data Not Received.</u> Check signal path, MFP pin 8 to J204 pin 2 via 1488 to J204 pin 3 to MFP pin 9 via 1489.
- **S1** <u>Data Mismatch.</u> Data read was not what was sent. Check integrity of the signal. May be bad driver, receiver, or MFP.
- **S2** <u>Input Frame Error.</u> Incorrect time between start and stop bits. Probable MFP failure.
- **S3** <u>Input Parity Error.</u> Input data had incorrect parity. Probable MFP failure.
- **S4** <u>Input Data Overrun</u>. A byte was received before the CPU read the previous byte. MFP failure.
- **S5** <u>No IRQ.</u> CPU did not detect an interrupt by the MFP. MFP or GSTMCU failure.
- **S6** <u>Transmit Error.</u> MFP transmitter failed.
- **S7** <u>Transmit Error Interrupt.</u> An error condition was created intentionally to cause an interrupt, and the MFP did not respond.
- **S8** <u>Receive Error Interrupt.</u> An error condition was created intentionally to cause an interrupt, and the MFP did not respond.
- **S9** <u>RI/DTR Connection.</u> Signal sent at DTR is not detected at RI.
- **SA** <u>DCD/DTR Connection.</u> Signal sent at DTR is not detected at DCD.
- **SB** <u>RTS/CTS Connection.</u> Signal sent at RTS is not detected at CTS.

## 3.13 AUDIO TEST (A)

This test requires the operator to decide if the unit passes or fails. There are two sound generating circuits: the Programmable Sound Generator (PSG) and DMA sound. Both are controlled by the LMC1992 chip and associated circuitry, so if the unit fails both parts of the test, look at the LMC1992 chip first.

## 3.13.1 PSG Sound

A sound is output on each of the three programmable sound generator channels. The 518 sound is a sweep from low to high frequency. Verify that sound can be heard throughout the range, with no dropping of audio level.

## 3.13.2 DMA Sound

Connect an oscilloscope at the stereo output jacks. The setting should be 1 ms/division, 5 volts/division. There are four parts to this test. After observing the signals, proceed to the next part by pressing the space bar. In each case, the output signal amplitude should go from 0 volts to maximum amplitude in steps.

- a. <u>Mono 1 kHz:</u> Both channels output the same signal; it should approximate a sine wave and be 5–6 volts in amplitude.
- b. <u>Stereo 1 kHz/500 Hz</u>: Verify that the right and left channels have correct frequencies. As one channel increases in amplitude, the other channel decreases. Maximum amplitude is 5–6 volts.
- c. <u>Treble:</u> A 12.5 kHz signal is output on both channels. Maximum amplitude is about 6 volts.
- d. <u>Bass:</u> A 50 Hz signal is output on both channels. Maximum amplitude is about 6 volts.

## 3.14 TIMING TESTS (T)

These tests are run at power–up as well as being selectable from the menu. The MFP timers, the GSTMCU timing for VSYNC and HSYNC, and the Memory Controller video display counters are tested. The video display test redirects display memory throughout RAM and verifies that the correct addresses are generated. Odd patterns may flash on screen as this test is run. There are two tests which check the bus timing for the 1772 and PSG chips. An error message is printed on the screen then the test is run. If the test passes, the message is erased. If not, a Bus Error will occur and the message will remain. If a terminal is connected to the RS232 port, the message will not be erased, but "Pass" will be printed.

## 3.14.1 Timing Test Error Codes

- T0 <u>MFP Timer Error.</u> One or more of the four timers in the MFP did not generate an interrupt on counting down.
- T1 <u>Vertical sync.</u> GSTMCU is not generating vertical sync in the required time period.
- T2 <u>Horizontal Sync.</u> GSTMCU is not generating horizontal sync in the required time period.
- T3 <u>Display Enable.</u> GSTMCU is not generating DE output or the MFP is not generating an interrupt.
- T4 <u>Video Counter Error.</u> The memory controller is not generating the correct addresses for the display. This will result in a broken–up display in some or all display modes.
- T5 <u>PSG Bus Error.</u> The PSG chip is defective.
- T6 <u>1772 Bus Error.</u> The 1772 chip is defective.

## 3.15 DMA TESTS (D)

Four sectors (2048 bytes) of data are written to the RAM on the port test fixture via high speed DMA, then read back and verified. This test is repeated many times for RAM addresses throughout the range of RAM.

## 3.15.1 DMA Test Error Codes

- **D0** <u>DMA Timed Out.</u> No DMA occurred due to faulty DMA Controller, GSTMCU, or Memory Controller, or the HDINT interrupt was not processed by the MFP. The failure can be isolated by seeing if the DMA Controller responds to HDRQ from the test fixture with ACK. Verify the MFP by seeing that the HDINT input causes an INTR output from the MFP.
- D1 <u>DMA Counter Error.</u> The number of bytes transferred was incorrect. The Memory Controller or DMA Controller is bad.
- **D2** <u>Data Mismatch Error.</u> The data received from the DMA port was not the same as the data sent. Replace the DMA Controller If the problem persists, check the data lines to the port for opens and shorts. A third possibility is that a defective 1772 is loading the bus.
- D3 DMA Controller Not Responding.

## 3.16 FLOPPY DISK TESTS (F)

In a single test mode, a menu is displayed showing seven options:

- 1. Quick Test. For each disk installed, formats, writes, and reads tracks 0, 1, and 79 of side 0. If double sided, formats and writes track 79 of side 1 and verifies that side 0 was not overwritten. If no disks are installed, checks to see what drives are online and if they are double or single sided. To assure that the drives are correctly tested, the operator should install menu option 6 before calling the test. Once the test is run, the drives become installed, and will be displayed on the menu screen.
- 2. Read Track. Continuously reads a track, for checking alignment with an analog alignment diskette. The choice of track to be read may be input by the operator. If [Return] is pressed without entering a number,
- **3.** Interchangeability Test. Checks to see if diskettes from two disk drives each can be read by the other disk drive.
- **4. Disk Exerciser.** A more thorough disk test; tests all sectors used on the disk for an indefinite period of time.
- 5. Copy Protect Tracks. Tests tracks 80–82, which are used by some software companies for copy protection. Not all manufacturers disk drives will write to these tracks.

**Note:** This test is for information only and should not be used to reject a mechanism.

6. **Test Speed.** The rotational speed of the drive is tested and displayed on the screen as the period of rotation. The acceptable range is 196–203

milliseconds. The highest and lowest values measured are displayed. The test stops when any key is pressed.

7. Install Disks. Specify how many and what type of disk drives to test.

One additional test which can be performed is testing the write protect detection. Slide the write protect tab to the protected position, and run test # 1. You should see 'F5 Write Protected– displayed if the drive has been installed, or 'unable to write oisk' displayed if the drive has not been installed.

If more than one test is selected from the Main Menu, the Floppy Menu will not appear, but the quick Test will be selected automatically.

## 3.16.1 Floppy Disk Test Error Codes

**No Floppies Connected** – The controller cannot read index pulses. The cable may be improperly connected, or the drive has no power, or the drive is faulty.

- F0 Drive not selected. Drive was installed, but failed attempting restore (seek track 0). Check connection of cables, power to drive. Verify that the light on the front of the drive goes on. Listen for the sound of the head seeking (the slide on the diskette should open). If all this occurs, TR00 (pin 23 on the 1772) should go low. If so, check for an interrupt on pin 28 of the 1772. If none, replace the 1772. Else trace the interrupt to the MFP, verify that the MFP responds by asserting INTR. If the drive is not being selected (no light), check the PSG chip. Pin 20 should go low when drive A is selected, and pin 19 should go low when drive B is selected. If not, replace the PSG.
- **F1** <u>Error of previous version</u> that has been deleted. Error message now says "Error Writing" (or reading or formatting), and displays a more specific error message, e.g., "F9 CRC error."
- F2 <u>Error of previous version</u> that has been deleted. Error message now says "Error Writing" (or reading or formatting), and displays a more specific error message, e.g., "F9 CRC error."
- **F3** <u>Error of previous version</u> that has been deleted. Error message now says "Error Writing" (or reading or formatting), and displays a more specific error message, e.g., "F9 CRC error."
- **F4** <u>Seek Error.</u> Verify that the STEP, MO, and DIRC outputs from the 1772 are sent to the drive. Probable failure in the 1772, but the drive is also suspect.
- **F5** <u>Write Protected.</u> Check the write protect tab on the diskette. If OK, verify that the WP input (1772, pin 25) is getting low during the test; if it is then the 1772 is defective: if not, the problem is with the disk drive.
- **F6** <u>Read Compare Error.</u> Data read from the disk was not what was supposed to be written. Check in the following order: diskette, disk drive, 1772, and DMA Controller.
- **F7** <u>DMA Error.</u> DMA Controller could not respond to a request for DMA. Replace the DMA Controller. If error persists, check FDRQ while running the test. It should normally be low and go high with each data byte transferred. If stuck high, push the reset button and verify that MR (1772, pin 13) goes low. If not, trace RESET to its source. If MR is OK, but FDRQ is still stuck, replace the 1772.

- **F8** <u>DMA Count Error.</u> Replace the Memory Controller, if that does not fix it, replace the DMA Controller.
- **F9** <u>CRC Error.</u> The diskette or disk drive may be bad, else replace the 1772.
- **FA** <u>Record Not Found</u>. The 1772 could not read a sector header. May be a bad diskette, drive or 1772. If the test fails drive A but not drive B, the 1772 is not at fault (likewise fails B but not A).
- **FB** <u>Lost Data.</u> Data was transferred to the 1772 faster than the 1772 could transfer data to the DMA Controller. If DMA Port passes the test, the 1772 is probably bad. The DMA Controller could also be at fault.
- **FC** <u>Side Select Error Single Sided Drive.</u> The test tried to write both sides of the diskette, but writing side 1 caused side 0 to be overwritten.
- **FD** <u>Drive Not Ready.</u> The forma/lwrite/read operation timed–out. Probably a bad disk drive. Verify by checking another drive. Could also be a faulty 1772.

## 3.17 PRINTER AND JOYSTICK PORT TESTS

The ST Port Test Fixture and STE Game Port Test Fixture must be properly connected for this test.

The port test fixture is used to test the parallel printer port. DMA, and joystick ports. The parallel port test writes to a latch on the test fixture and reads back data. The joystick port tests output data on the parallel port, which is directed through the test fixture to the joystick ports. The keyboard reads the joystick data in response to commands from the CPU. The cables connecting the joystick ports to the test fixture must not be reversed, or the printer and joystick tests will fail.

The game controller port test simulates joystick direction input, fire button input, paddle controller input, and light gun inputs. The STE game port test fixture used the joystick outputs and control lines from the STE Port Test Fixture to generate the signals input to the STE.

## 3.17.1 Printer/Joystick Error Codes

- P0 Printer Port Error. Data read from the printer port was not what was written. Verify that the data lines on the PSG chip (pins 6–13) are toggling when the test is run. If not, run the RS232 test. If the RI–DTR and DCD–DTR errors occur, the chip is probably not being selected. Check if the chip selects are being activated and the 2 MHz clock is present. If the PSG is selected and not outputting signals, replace it. If the data lines toggle, verify continuity. Also verify that J11 (Joystick 0) pin 3 is pulled up. Verify the test fixture is good by testing another computer. If it is OK, replace the PSG
- P1 <u>Busy Input Error.</u> The input to the MFP is not being read, or the STROBE output from the PSG is not functioning, or Joystick 0 pin 3 is not connected. If the P0 error also occurs, see handling for that. Otherwise, look for a signal arriving at MFP pin 22 from J5 pin 11. If no signal at J5, the test fixture may be bad. Verify with another computer.

- **J0** J<u>oystick Port 0.</u> The keyboard input is not functioning. If the busy input error occurs, fix that first. Otherwise, replace the keyboard. If error persists, check continuity from J11, pins 1. 2, 3, 4 to J 12 pins 12, 10, 9, 8 respectively.
- **J1** <u>Joystick Port 1.</u> The keyboard input is not functioning. If the busy input error occurs, fix that first. Otherwise, replace the keyboard. If error persists, check continuity from J11, pins 1, 2, 3, 4 to J12 pins 7, 5, 4, 3 respectively.
- **J2** <u>Joystick Time–Out.</u> Joystick inputs were simulated by outputting data on the printer port and routing it via the test fixture to the joystick ports. Joystick inputs are detected by the keyboard and sent to the CPU via the 6850. This error can be caused by printer port failure (code P0), keyboard failure, keyboard–CPU communication line 1, or a faulty test fixture. If the power–up keyboard test passes, this eliminates any problem with keyboard–CPU communication.
- **J3** <u>Left Button Input.</u> If P1 error occurs, fix that first. Otherwise replace the keyboard. On the STE, also check continuity from J10 pin 6 to J12 pin 11.
- J4 <u>Right Button Input.</u> If P1 error occurs, fix that first. Otherwise replace the keyboard. On the STE, also check continuity from J10 pin 6 to J12 pin 6.
- **J5** <u>Aux Joystick Direction.</u> Game controller port (J500, J501) direction bits. 0511 is used to drive the input via the test fixture. The hexadecimal data following corresponds to the bits read from latches U510 and 0512, where a 1 indicates an error. For example, 0002 indicates an error at J500 pin 3.
- J6 <u>Aux Fire Sutton</u>. Fire buttons are read from U509. Signal is driven via the test fixture from the output of U51 1.
- **J7** <u>Paddle.</u> The inputs are driven by either 5V/100 ohms or 5VI1 M on the test fixture. This current charges the RC network on the STE, varying the output pulse of the LM556. The pulse width is measured by the GSTMCU chip.
- **J8** <u>Light Gun.</u> The light gun (XPEN) input is toggled at three points on the screen (the video address counter is used to find the position of the screen). The MCU should return the XIY coordinates of the screen position. If the XPEN signal is toggling and this error occurs, there is a problem with the GSTMCU.

## 3.18 MONOCHROME MONITOR (H)

If this test is selected while a color monitor is connected, a message is displayed to connect the monochrome monitor. The CPU waits for an interrupt from the MONOMON input to the MFP, and when received (the operator connects the monochrome monitor), changes the display to high resolution. The display screen will reverse every two seconds. When the operator sees the display is correct, he unplugs the monochrome monitor and re-connects the RGB monitor and the display should return to normal.

## 3.19 HARD DISK WRITE/READ (J)

This tests the hard disk interface by writing and reading one complete track of the hard disk. It is not intended to test the hard disk drive, but tests the computer DMA circuitry. The test has been found to be more effective than the DMA test for some types of failures; these show up as "Data Compare" errors.

The test program will save the data on the cylinder used for testing and restore the data when the test is done (when "quit" or "park heads" is selected).

**NOTE.** Always back up the hard disk before running this test. Bad hardware can still destroy the data on the disk.

The test will run until the operator presses the (Esc) key. There is no "Pass" condition. A failure will usually show up within a few seconds if it is going to occur at all. The following messages can appear if there is an error:

**Controller Not Responding** There is no communication between the computer and hard disk. Cycling power on the hard disk may correct this condition.

**Operation Timed Out** The computer sent a command, which was accepted by the hard disk, but the hard disk did not return a completion code in time.

**Command Error** The hard disk attempted to execute a command, but an error occurred in the hard disk.

**DMA Count Error** After completing a data transfer, the byte count of the data in the computer memory controller was incorrect.

**Data Compare Error** This is followed by the data written to the disk and the data read from the disk. The error is the condition this test was meant to detect. The circuitry involves the custom LSI chips (GSTMCU, Memory Controller, and DMA Controller). The comparison is done by the CPU, and it has found an error in the read/write buffers in memory.

## 3.20 GRAPHICS CHIP BLIT (G,Y)

Two tests are available for this chip. The "Short BLiT Test" checks the ability of the BLiTTER to move blocks of memory around and perform logical operations on the data. No patterns appear on the screen. If an error is detected, one of the error codes (G1–G12) is displayed.

In the "Long BLiT Test", a triangle is drawn on the screen and rotated 180 degrees until a rectangle is formed. If a color monitor is used, two identical images will be drawn. If an error occurs, a message will appear telling you to replace the BLiTTER.

Corrective action for any error is the same:

**a.** Verify the jumpers for the BLiT chip are installed correctly.

**b.** Replace the chip (and if that does not cure the problem, replace the 68000).

## 3.21 ERROR CODES QUICK REFERENCE

This is a brief summary of all error codes which may occur when running the diagnostic.

### 3.21.1 Initialization

Error occuring before the title and menu appear. (see section 3.5.1)

- I1 RAM data line is stuck.
- **I2** RAM disturbance. Location is altered by write to another location.

- **I3** RAM addressing. Wrong location is being addressed.
- I4 MMU error. No DTACK after RAM access.
- **I5** RAM Sizing Error. Uppermost address fails.
- **I6** Bus Error Handling Failed. Bus Error occurred (on purpose), but caused a crash (e.g. System was unable to read the vector from RAM).
- **I7** Bus Error not detected. Glue not asserting Bus Error or the signal is not reaching the CPU.

### 3.21.2 Exception (may occur at any time.)

- E1 Not used
- E2 Not used
- E3 Not used
- E4 Not used
- E5 Not used
- E6 Autovector Error. IPL0 is grounded or 68000 is bad.
- **E7** Spurious Interrupt. Bus error during exception processing. Device interrupted, but did not provide interrupt vector.
- **E8** Internal Exception (generated by 68000).
- **E9** Bad Instruction Fetch.
- **EA** Address Error. Tried to read an instruction from an odd address or read or write word or long word at an odd address. Usually this error is preceded by a bus error or bad instruction fetch.
- **EB** Bus Error. Generated internally by the 68000 or externally by GSTMCU. Usually caused by device not responding. Displays the address of the device being accessed.

## 3.21.3 RAM

- **R0** Error in low memory, possibly affecting program execution. R 1 Error in RAM chip.
- **R2** Address Error. Bad RAM chip or Memory Controller. Address line not working.
- **R3** Address error at 64K boundary.
- **R4** Error during video RAM test. Bad RAM chip.

### 3.21.4 Keyboard

- K0 Stuck key.
- K1 Keyboard controller is not responding.
- K2 Keyboard controller reports error.

## 3.21.5 MIDI

- M0 Data not received.
- M1 Data received is not what was sent. M2 Data input framing error.
- M3 Parity error.
- M4 Data overrun. Byte was not read from the 6850 before next byte arrived.

## 3.21.6 Printer and Joystick/Game Ports

- P0 Printer port error.
- **P1** Busy (printer port input) failed.
- J0 Joystick port 0 failed.
- J1 Joystick port 1 failed.
- J2 Joystick (keyboard controller) timed–out.
- **J3** Left button line failed.
- J4 Right button line failed.
- J5 Auxiliary joystick direction (game controller port).
- **J6** Auxiliary fire button (game controller port).
- J7 Paddle (game controller port).
- J8 Light gun (game controller port).

## 3.21.7 RS232

- **S0** Data not received.
- **S1** Data received is nat what was sent.
- **S2** Data input framing error.
- S3 Parity error.
- **S4** Data overrun. Byte was not read from the MFP before the next byte arrived.
- **S5** IRQ. The MFP is not generating interrupts for transmit or receive.
- S6 Transmitter error MFP
- **S7** No interrupt from transmit error (MFP).
- **S8** No interrupt from receiver error (MFP).
- **S9** DTR–RI. These signals are connected by the loopback connector. Changing DTR does not cause change in RI.
- **SA** DTR–DCD. Same as S9 for these signals.
- **SB** RTS–CTS. Same as S9 for these signals.

## 3.21.8 DMA

- **D0** Time–out. DMA did not take place, or interrupt not detected.
- D1 DMA Count Error. Not all bytes arrived. Possible Memory Controller or GSTMCU error.
- **D2** Data Mismatch Error.
- **D3** DMA Controller not responding.

## 3.21.9 Timing

- T0 MFP timers failed.
- T1 Vertical sync timing failed.
- T2 Horizontal sync failed.
- T3 Display Enable Interrupt failed.
- **T4** Memory Controller video address counter failed.
- **T5** PSG Bus test. PSG chip is causing a bus error by staying on the data bus too long.
- **T6** 1772 Bus test. 1772 chip is causing a bus error by staying on the data bus too long.

## 3.21.10 Floppy Disk Drive

- **F0** Drive offline. Not responding to restore (seek track 0).
- **F1** Format error. The message will say 'error writing' (or reading) and display the specific error found.
- **F2** Error Writing. Gives specific error found.
- **F3** Error Reading. Gives specific error found.
- F4 Seek error.
- **F5** Write protected.
- **F6** Data compare. Data read not equal to data written.
- F7 DMA error.
- F8 DMA count error (GSTMCU).
- F9 CRC error.
- FA Record not found.
- FB Lost data.
- FC Side select error.
- **FD** Drive not ready. Timed–out performing the command.

## 3.21.11 BLiTTER

- G1 Halftone RAM (internal RAM in BLiT chip).
- G2 Endmask.
- G3 Operation.
- G4 Halftone Op.
- G5 Skew.
- **G6** Reverse Bit.
- **G7** Force Extra Source Read.
- G8 Smudge.
- G9 X Count.
- GA Y Count.
- **GB** Time–out.
- GC Address Count.

BUS ERROR during BLiT Test – Replace BLiTTER chip.

# SECTION FOUR: DISASSEMBLY/ASSEMBLY

## 4.1 STE DISASSEMBLY

Use the following procedure to disassemble the STE. Refer to **Assembly Drawing**, **Section 6.** 

## 4.1.1 Top Cover/Keyboard Removal

- 1. Turn unit upside down
- 2. Remove the 6 screws from the square holes. These fasten the top case to the bottom. If the printed circuit board is to be exposed, or the disk drive is to be removed, also remove the three screws from the round holes. These hold the disk drive in place.
- **3.** Turn the unit upright and remove the top case.
- **4.** Remove the keyboard by unplugging the keyboard harness connector located in the right front corner.

## 4.1.2 Disk Drive Removal

Remove the the screws in the round holes. Lift the disk drive slightly and unplug the power harness connector and the ribbon cable.

## 4.1.3 Power Supply Removal

The power supply may be left in place and the upper shield removed in one piece for troubleshooting, as follows:

- **1.** Remove one screw on the right side of the power supply shield. Remove three screws from the back panel EMR shield to the power supply shield.
- **2.** Straighten the two twist tabs.
- **3.** Lift off the power supply shield from the rear.
- 4. Unplug the wire harness connector in the right front corner of the power supply.
- 5. Remove two screws at front corners of power supply.
- 6. Lift the power supply up out of the main assembly.

## 4.1.4 Removal of Main Assembly from Bottom Case

- 1. Remove three screws from the front of the shield/printed circuit board assembly.
- 2. If power supply has not already been removed, remove the two screws securing the power supply to the case at the front corners of the power supply. This can be done by inserting a screwdriver through the holes in the power supply shield or by removing the shield.
- **3.** Lift the assembly up from the front and pull forward.

## 4.1.5 Removal of Shield from Printed Circuit Board

- **1.** Straighten twist tabs (usually four).
- 2. Remove copper tape (if present).
- 3. Lift upper shield straight up.

**Note.** Now that the major components are exposed, this is a convenient configuration for troubleshooting. The keyboard and disk drive may be reconnected and placed off to the side if those components are needed.

4. Lift printed circuit assembly away from bottom shield. It may be necessary to pull the

twist tabs away from the board slightly.

## 4.2 STE RE-ASSEMBLY

- 1. Place insulation panel on Bottom Shield.
- **2.** Place Main Board on top of Bottom Shield over insulator panel.
- **3.** Plug in power supply connector and position power supply with tabs in slots.
- **4.** Align tabs on bottom shield with slots on top shield and fit top shield over main assembly. Twist the tabs to lock in place.
- 5. Place assembly in lower plastic case.
- 6. Fasten the power supply to the bottom case at both front corners with two screws. This can be done with the power supply shield in place, using a magnetized screwdriver to hold the screw, or by by removing the shield.
- 7. If power supply shield was removed from main shield, position it over the power supply. Front tabs slide under slots. Twist rear tabs and replace the screw. Replace three screws holding back panel EMR shield to the power supply shield.
- **8.** Plug disk drive power and ribbon cables into drive (cables go under shield), and position drive over standoffs.
- 9. Replace four screws at the front edge of the main assembly.
- **10.** Connect keyboard harness to main board through the opening in the upper shield. and place keyboard on the supporting ribs of the bottom case.
- **11.** Place the top cover over the assembly.
- **12.** Turn over the assembly and replace the nine screws. The three longer screws go in the round holes to secure the disk drive.

**Warning:** It is strongly recommended that the computer be retested once in plastic to make sure that the reassembly was done correctly and there are no shorts to the shield.

# **SECTION FIVE: SYMPTOM CHECKLIST**

This section gives a brief summary of common problems and their most probable causes. For more detail, refer to the section of troubleshooting in this document, or the Diagnostic Cartridge Troubleshooting Guide.

## 5.1 DISPLAY PROBLEMS

<u>Symptom</u>	Probable Cause
Black Screen	No power (check LED), bad GSTMCU chip, bad Video Shifter. See <b>Section 3_3. Troubleshooting a Dead</b> <b>Unit.</b>
White Screen	Video Shifter, GSTMCU, Memory Controller, DMA Controller, 68000. Use diagnostic cartridge with terminal connected via RS232 port.
Dots/Bars on Screen	RAM, Memory Controller, Video Shifter. Use the diagnostic cartridge.
One Color Missing	Video cable or connector. Video summer, buffer, Video Shifter. Check signals with oscilloscope.
Monochrome Monitor Fails to Synch but Color Monitor Okay	Verify that the monochrome monitor detect bit is being grounded when monochrome monitor is plugged in. Check MFP GPIP bit 7; replace MFP.
Scrambled Screen	GSTMCU, Memory Controller. Use diagnostic Cartridge.
TV Output Bad	Modulator, phase locked loop. Trace signal with oscilloscope.

## 5.2 DISK DRIVE PROBLEMS

Symptom	Probable Cause		
Disk Won't Boot	Power supply. 1772, DMA Controller, PSG chip, disk drive external ACSI buffer, external HD IRQ lines shorted to ground. See if Select light goes on, if not, check PSG outputs. Listen for motor spinning. If not, check power supply. Swap disk drive or try external drive. If not working, check DMA Controller 1772 with diagnostic chart.		
Disk Won't Format	1772, DMA Controller, disk drive.		
System Crash after Loading Files	Data on diskette, disk drive, 1772, DMA, or GSTMCU. Swap diskette, retry. Use diagnostic cartridge to check		

### 1772, DMA Controller, GSTMCU; replace disk drive.

## 5.3 KEYBOARD PROBLEMS

**Symptom** 

#### **Probable Cause**

Red Screen: Keyboard not responding

Bad keyboard, 6850, MFP.

### 5.4 MIDI PROBLEMS

#### Symptom

#### **Probable Cause**

Red Screen: Error Codes M0, M1, M2, M3. or M4 Bad opto-isolator chip, 6850, inverter (74LS06). See **section 3.11.1** 

## 5.5 RS232 PROBLEMS

#### Symptom

#### **Probable Cause**

Red Screen: Error Codes S0 through SB Bad MFP, 1489 receiver, 1488 driver, or PSG chips, ±12 VDC:DC inverting power supply. See **section 3.12.1** 

# 5.6 PRINTER PORT PROBLEMS

Symptom	Probable Cause
Red Screen: Error Codes P0. P1:	Bad PSG, MFP chips. See section 3.17.1
Shadow Printing	Bad ASCI port cables, terminator resistors, bad LS244, LS245 drivers.

## 5.7 HARD DISK PORT PROBLEMS

<u>Symptom</u>	Probable Cause
Red Screen: Error Codes D0, D1, D2	Bad DMA Controller, Memory Controller, 1772 (loading the bus). See <b>Section 3.15_1</b>

### 5.8 DMA SOUND

Symptom	Probable Cause		
No Sound	+8V regulator, ±supplies, 1992 Volume Control, R542, R543		

# SECTION SIX: DIAGNOSTIC FLOW CHARTS

This section summarizes in diagrammatic form the steps taken in troubleshooting the STE using the diagnostic cartridge. The details of using the cartridge are not shown; this shows the context in which the cartridge would be used, including some problems for which the cartridge would not be useful. Usage of the cartridge is covered in the troubleshooting guide. In general, the user would run all tests, look up errors in the troubleshooting guide, and take the action recommended.

Although a thorough understanding of the system may be necessary in solving some problems, in most cases following the flowchart, reading the documentation on the diagnostic cartridge where necessary, and swapping out the indicated component(s) will result in repair of the problem.

## 6.1 REPLACEMENT PROCEDURES

Where replacement is indicated, replace the component (if more than one is indicated, replace one at a time) with a known good part. If other components are later replaced, verify whether the first part is good by replacing it in the system once the system has been repaired.

## 6.2 HANDLING OF INTEGRATED CIRCUITS

**Warning.** Extreme care should be taken when handling the integrated circuit chips. They are very sensitive to static electricity and can easily be damaged by careless handling. Keep chips in their plastic carriers or on conductive foam when not in use. The operator handling such components should wear a properly grounded ground strap and work on a properly grounded conductive surface.

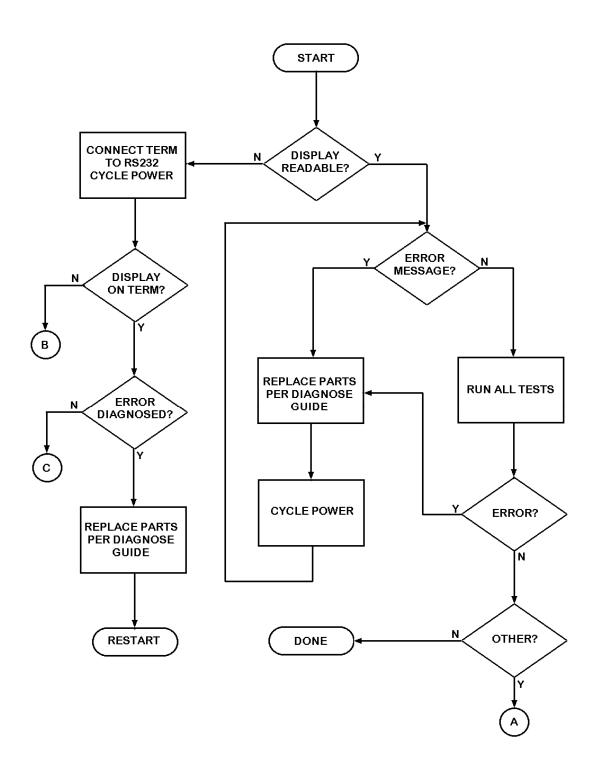


Figure 6–1: STE Diagnostic Flow Chart

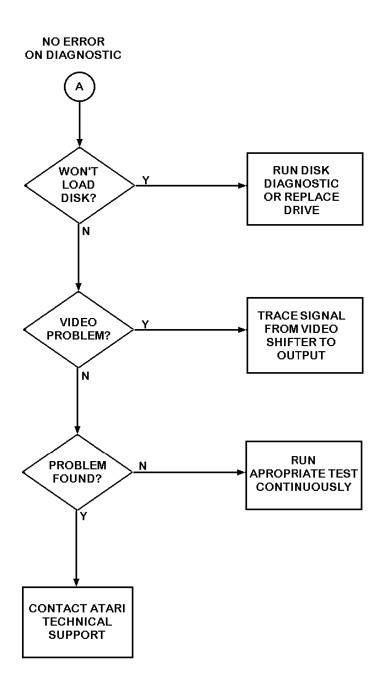


Figure 6–2: STE Diagnostic Flow Chart

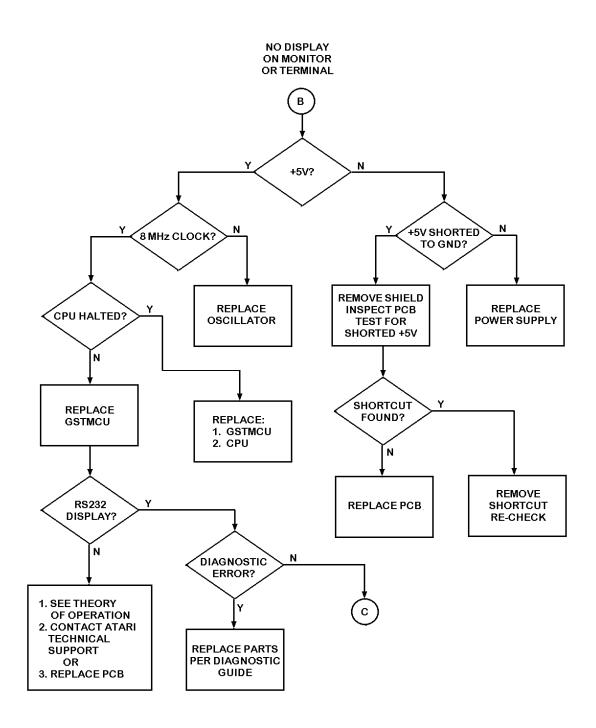


Figure 6–3: STE Diagnostic Flow Chart

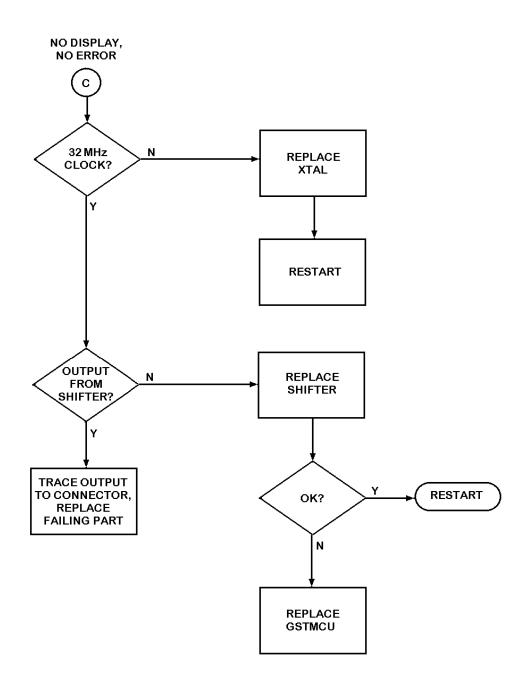


Figure 6–4. STE Diagnostic Flow Chart

## **SECTION SEVEN: PARTS LIST**

#### ASSY NO: CA400338-201

PART NUMBER	DESCRIPTION	LOCATION/QUANTITY	
CA200133-001 1 C070349-001 CA400607-001 C026406-001 0100536-001 C 100971-001 0300986-001 CA070025 CA400339-201		1 1 1 1 1 1 1 1	
ASSY NO: CA400339	-201		
PART NUMBER	DESCRIPTION	LOCATION/QUANTITY	
CA400343-003 CA400344-001 0301430-001 CA400340-1 11 CA070059 003 CA070057-005 C 103704-001	ASSY TOP CASE 1040 STE ASSY BTM CASE NTSC SHIELD REAR STE FCC USA/CAN/GE ASSY PCB 1040 STE USA W/MOD ASSY PSU 110V STE USA/CAN ASSY K/B CAN ST FDD 1 MB 3.5" SONY WILED	1 1 1 1 1 1	
ASSY NO: SE400340-	-111		
PART NUMBER	DESCRIPTION	LOCATION/QUANTITY	
CA400329-101 ASSY PCB SUB STE NTSC WIMOD CA400366-001 ASSY TOS ROM 1.62 USA STE CA400495-001 ASSY SIM 256K x 1 x (8) DIP		U102 - 103 U600 - 603	
ASSY NO: CA400366	-001		
PART NUMBER	DESCRIPTION	LOCATION/QUANTITY	
C301 163-002 IC TOS ROM 1.62 USA HI STE C301 164-002 IC TOS ROM 1.62 USA LO STE		U102 U103	
ASSY NO: CA400495-001			
PART NUMBER	DESCRIPTION	LOCATION/QUANTITY	
C398152-001 0101743-002 0101207-224	PCB SIMM 256K x 8 DIP STE IC DRAM 256K x 1 120 NS 16P CAP CER 22UF 50V AX	4 16 2	
ASSY NO: CA400329-101 DESC: PCV SUB ASSY STE WIMODULATOR			
PART NUMBER	DESCRIPTION	LOCATION/QUANTITY	
0300780-001 CA070023-009 CA070024 0070335	SCHEMATIC DIAGRAM ASSY CABLE 4P CONN 280 MM CABLE FLAT ASSY 34P BANDAGE PLATE	J302 J303	

0025993 0398066-001 0398068-001 CO 19748 0398739-001 0025983 0025984 0025985 0025986 0025988 0025989 0026028-002 0070447 01001 17 0101609-006 C01610-257 C 10161 1-004 0101611-074 0101611-074 0101611-245 0101611-245 0101611-245 0101611-245 0101611-245 0101611-373 0101643 0101739-001 0300259-257 0300259-374 0300588-001 0398055-001 0398055-001 0398055-001 0398055-001 0398057-001 0398058-001 0398057-001 0398057-001 0398058-001 0398057-001 0398057-001 0398058-001 0398058-001 0398058-001 0398058-001 0398058-001 0398058-001 0398058-001 0398058-001 0398058-001 0398058-001 0398058-001 0398058-001 0398058-001 0398059-001 0070157-008 0070450-002 0070450-002 0070450-002	CRYSTAL 2.4576 MHZ OSC 8.010613 MHZ OSC 32.215905 MHZ IC 555 TIMER 8P IC OMA CONTL 4140 40P IC 'YM-2149 SOUND 40P IC 68901 MFP 48P IC 6850 ACIA 24P IC MC1488 RS232C DRIVER 14P IC PC900 PHOTO COUPLER 6P IC LM556 DUAL PRECISION 14P IC 72 FDD CONTROLLER 28P ST IC TL497A SW REGULATOR 14P IC MC1377 ENCODER 20 PIN IC 7406 DIP 14P IC 745257 DIP 16P IC 74LS04 DIP 14P IC 74LS04 DIP 14P IC 74LS164 DIP 14P IC 74LS164 DIP 14P IC 74LS245 DIP 20P IC 74LS245 DIP 20P IC ST GLITTER CUSTOM 68 PIN IC 1489A RS-2320 RECEIVER 14P IC 74F257 DIP 16P IC 74374 DIP 20P IC STESHFTR 84P NATIONAL IC LF347 14P IC MF4-100 8P IC DAC0802 16P IC LMC 1992 28P IC 68000 PLCC 68P IC LM78L82 VOLTAGE REGULATOR 3P IC TRAN 2N3904 3P RES NET 4.7K 5% 9P BUS RES NET 1.2K 9P CAP ELEC 470F 16V RA CAP ELEC 470F 35V 20% AX NPO CAP ELEC 470F 35V 20% AX	Y200 U303 U402 U 104 U300 U202 U203 U200,201 U206 U208 U513,514 U301 U204,205 U403 U210,305 U405 U211 U304,306 U209 U900 U307,509,510,512,632 U302 U511 U101 U207 U405 U500,501 U401 U504,507 U505,506 U502,503 U508 U100 U500 Q400 - 404 P101-103, 500-502 P104,105,600 P100 C566.567 C416 C420,424.426 C423,417 C415 C202,204,205,215 C100,542 C216
0070450-008 0070499-001 0070499-003	CAP ELEC 470uF 35V 20% AX CAP ELEC 22uF 16V +-20% AX CAP ELEC 47uF 16V 20% AX	C216 C102 0508,520,525,529,535 537.541, 0543, 544, 546, 547
0070499-004	CAP ELEC 100uF 16V	C107,110,600,558, 561, 564
0070566 0101205-472 0070741-007 0101403-102	CAP ELEC 10uF 50V CAP ELEC 4700UF 16V AX CAP MICA 680PF 50V +-5°lo RA FILTER NOISE TDK	C433 C103 C526,532,539,548 L200-202,204-207,209- 227, 511-527, L300-310, 404-409,504-507, 509,510
0070241-002 0100091-002	FILTER NOISE *ALT* ZJS5101-02 FILTER NOISE *ALT* DSS306-55B 102M	, <u>, , , , , , , , , , , , , , , , , , </u>

0101403-002	FILTER NOISE *ALT* ZJSR5101-102	
0101404-002	FILTER NOISE *ALT* STB102KB	
0100210	COIL VARIABLE 24uH	L403
0100209	DELAY LfNE 3.58 MHz	DL1
0070119	SW PUSH SP J312U	S100
0100184	RF MODULATOR ST NTSC	ST MOD
0014386-13	SKT UC IUO 32 POS	U102,103
0070120-002	SKT 68P PLCC	U100,101
0070718	PLCC STOPPER 68P	
0100384-001	CONN SKT PLCC 84P STG	U401
0398063-001	UC SOCKET SIMM 30P	U600,603
0070033	CONN DIN 5P MIDE I RIGHT ANGLE	J200,201
0070129	CONN 40P RIGHT ANGLE	J103
0070130-002	CONN DB19S HARD HOOK TYPE	J301
0070131	CONN DIN FLOPPY DISK 14P	J304
0070132-002	CONN DB 25P RS232C HOOK TYPE	J204
0070133-002	CONN D 25B FEMALE RT-ANGLE	J203
0070134	CONN 13P DIN VIDEO	J400
0070445	CONN SINGLE INLINE 6P	J100
0070446	CONN SINGLE INLINE 8P	J202
0398064-002	CONN D SUB 15P 3 ROW FEMALE	J500,501
0398065-001	CONN PHONO RIGHT ANGLE	J502,503
0100287-070	WIRE SOLID AWG26 200MM	

#### ASSY NO. SB400329-101

PART NUMBER	DESCRIPTION	LOCATION
0060607 31-1N914	DIODE 1N4148 DIODE 1N914 SIGNAL 'ALT' SILICON	D100,200-203
0060629	RES JMPR 0	R405,451,459
0101004-1002	RES MF AX 10K 1% 1/4W	R501-504,505,506,
		510-515
0101004-1003	RES MF AX 100K 1% 1/4W	R545,546
C 101004-1801	RES MF AX 1.8K 1% 1/4 W	R507, 516
0101004-8201	RES MF AX 8.2K 1% 1.4W	R500,508,509,517
14-50101A	RES CF 1Ω 5% 1/4W	R211
14-51001A	RES CF 10Ω 1/4W 5% AX	R542,543
14-51011A	RES CF 100Ω 1/4W 5% AX	R441
14 51021A	RES CF 1k 1/4W 5% AX	R102,107,209,220,
		300-306,406,413,421,
		429, 430, 440.442, 470, 541,
		540, 8520, 533, 463
14-51031A	RES CF 10k 1/4W 5% AX	R100,103105,210,525,
		527, 530, 538
14-51051A	RES CF 1M 1/4W 5% AX	R518,521,528,535
14-51221A	RES CF 1.2K 1/4W 5% AX	R106,208,213,431
14-51231A	RES CF 12K 1/4W 5% AX	R101,206.411,416,422
14-51511A	RES CF AX 150 1/4W 5%	R448
14-5152IA	RES CF 1.5K 1/4W 5% AX	R412,417,424,452
14-5202IA	RES CF AX 2K 1/4W 5%	R408,423,433
14-52211A	RES CF AX 220Ω 1/4W 5%	R200,202,204,205,
		207, 307
14-5222IA	RES CF AX 2.2k 1/4W	R109,8119,120
14-5270IA	RES CF AX 27Ω 1/4W 5%	R438
14-52741A	RES CF 270k 1/4W 5%	R590,591
14-5302IA	RES CF 3k 5% 1/4W	R414,418,426
14-53621A	RES CF AX 3.6k 1/4W 5%	R524,537
14-53921A	RES CF AX 3.9k 114W 5%	R214
14-54701A	RES CF AX 47Ω 1/4W 5%	R308-311

14-54711A	RES CF AX 470Ω 1/4W 5%	R519,523,529,536
14-54721A	RES CF AX 4.7K 114W 5%	R110,201,215-219,472
14-55R1/A	RES CF AX 5.1 1/4W 5%	R203
14-5513/A	RES CF AX 51K 1/4W 5%	531.539,471
14-55621A	RES CF AX 5.6K 1/4W 5%	R469
14-56221A	RES CF 6.2K 5% 1/4W	R415,419,428
14-56801A	RES CF AX 68Ω 1/4W 5%	R312-323,454,455,
		457, 458, 460, 461, 462,
		464,465,466
14-57501A	RES CF 75Ω 5% 1/4W	R407,409,410,420,425
110/00///		427,432,434,8436,439
14-58211A	RES CF 820Ω 5% 1/4W	R467,468
CO14179-05	CAP CER 47pF 50V 5%	C421
0014179-30	CAP CER 30pF 50V ±5% AX CH	C219,220,130
0014180-17	CAP CER .001uF 25V	C427,505,506,509,
0014100-17	OAI OEIT.OUTUI 23V	510, 517, 518, 521
0014180-18	CAP CER V.01uF 25V 20% AX	C503,515,101,540,527
0014100-10	OAI OEIT V.OTUI 23V 20/8 AA	533,549,430
0014180-25	CAP CER 8200pF 50V 20% AX	C528,531,534,538
0014181-05	CAP CER 82000F 50V 20% AX CAP CER .22uF 50V -20+80% AX	C633-636
0014181-05	CAP CER .220F 50V -20+80% AX CAP CER .47uF 25V +80-20% AX	C633-636 C411
		-
00770149-008	CAP CER 100pF 50V 5% SL AX	C222-225
0070290-001	CAP CER 150pF 50V 10% AX	C208
0070290-004	CAP CER 270pF 50V 10% AX	C218
0070290-005	CAP CER 330pF 50V 10% AX	C209
0070480-001	CAP CER .1uF 25V AX -20+80% Z	C104-106,108,109.
		111-114,200,201,226
		C300-307,402-406,409,
		412-414, 419, 0500-502,
		C523, 524, 632, 206, 203,
		559, 562, 565, 0207, 210,
		214, 217, 221, 227-230,
		422, 0550-557, 428, 429,
		900,536
C014384IA	IND FERRITE BEAD AD	L100,401,402,500-503
0070171 000		1 0 0 0

C014384IA	IND FERRITE BEAD AD	L100,401,402,500
C070471-002	IND 220uH 10% AX	L208
C101401-221	IND 220uHF AX	L203

#### ASSY NO: SD400329-001

PART NUMBER	DESCRIPTION	LOCATION/QUANTITY
SA400429-001	ASSY SMD STE W/MOD	1
SB400329-101	ASSY SEQ STE NTSC W/MOD	1

#### ASSY NO: SA400329-001

PART NUMBER	DESCRIPTION	LOCATION/QUANTITY
C300779-001	PCB STE BLANK	1
C300589-001	IC STE MCU GLUE 144P	U400
410, 508, 510 L208		

# SECTION EIGHT: GLOSSARY

#### 1772 Floppy Disk Controller

**6850** Also ACIA (Asynchronous Communication Interface Adapter). Each one provides an asynchronous communications channel. In the STE, there are two 6850s, one for keyboard communication, and one for MIDI communication.

#### 68901 See MFP.

**BUS ERROR** GSTMCU has asserted BERR to inform the processor that there is a problem with the current cycle. This could be due to a device not responding (for example, CPU tries to read memory but the Memory Controller fails to assert DTACK), or an illegal access (attempting to write to ROM). A bus error causes exception processing.

CPU Central Processing Unit, the 68000 microprocessor.

**DMA** Direct Memory Access. Process in which data is transferred from external storage device to RAM, or from RAM to external storage. Transfer is very fast, and takes place independent of the CPU, so that the CPU can be processing while DMA is taking place. GSTMCU arbitrates the bus between the CPU and DMA.

**DMA** CONTROLLER Atari proprietary chip which controls the DMA process. All disk I/O goes through this device.

**EXCEPTION** A state in which the processor stops the current activity, saves what it will need to resume the activity later in RAM, fetches a vector (address) from RAM, and starts executing at the address vector. When the exception processing is done, the processor will continue what it was doing before the exception occurred. Exceptions can be caused by interrupts, instructions, or error conditions. See also System Errors, or a 68000 reference for more detail.

**GSTMCU** Atari proprietary chip which ties together all system timing and control signals.

**HALT** State in which the CPU is idle, all bus lines are in the high-impedence state, and can only be ended with a RESET input. This is a bidirectional pin on the CPU. It is driven externally by the RESET circuit on power-up or a reset button closure, and internally when a double bus fault occurs. A double bus fault is an error during a sequence which is run to handle a previous error. For example, if a bus error occurs, and during the exception processing for the bus error, another bus error occurs, then the CPU will assert HALT.

**HSYNC** Timing signal for the video display. Determines when horizontal scan is on the screen, and when it is blank (retracing). The synchronization (approx. every 63 microseconds) It is also encoded onto IPL2..0 to cause a level 2 auto-vectored interrupt to the CPU.

**INTERRUPT** A request by a device for the processor to stop what it is doing and perform processing for the device. It is a type of exception. Interrupts are maskable in software, meaning they will be ignored if they do not meet the current priority level of the CPU. There are three priorities:

The highest are MFP interrupts, then VSYNC interrupts, and lowest are HSYNC inte«upts. Interrupts are signaled to the CPU on the Interrupt Priority Level inputs (IPL0-2). See Theory of Operation, Main System, MFP, and GSTMCU.

**MEMORY CONTROLLER** Atari proprietary chip which handles all RAM accesses. See Theory of Operation, Main System and Video Subsystem for details.

**MIDI** Musical Instrument Digital Interface. An electrical standard by which electronic instruments communicate. Also, the logical system for such communication. In the STE. consists of a 6850 communication chip, driver and receiver chips (74LS04, 74LS05, and PC-900 optoisolator), and an MFP interrupt channel.

**MFP** Multi-Function Peripheral, aka 68901. Interrupt control, timers, and USART for RS232 communication. See Theory of Operation, Main System.

**MODULATOR** Device which modulates a composite video signal, combined with audio. onto an RF carrier for output to a television.

**PHASE LOCKED LOOP** Circuit which locks the horizontal sync signal onto the color burst reference frequency for accurate color on the T.V. Without this circuit, colors on the T. V. become unstable, flickering or shifting about on the screen.

**PSG** Programmable Sound Generator, also YM2149. Yamaha version of General Instruments AY-3-8910. Has two 8 bit I/O ports and three sound channels. Used in parallel port and audio.

**RS232C** Electrical standard for serial digital communication. Also the physical and logical device which performs communication using this standard. In the STE computers, consists of the MFP, PSG, 1488, and 1489 chips.

**SUPERVISOR MODE** State of the CPU in which it is allowed to access all hardware and RAM locations, and perform some privileged instructions. Determined by the state of a bit in the Status Register.

**USER MODE** State of the CPU in which certain instructions and areas in the memory map are disallowed (resulting in a privilege violation exception if attempted). See also SUPERVISOR MODE.

**VSYNC** Signal used for vertical synchronization of CRT display device. Occurs at 70 Hz (monochrome), or 50 or 60 HZ color.

YM2149 See PSG

# SECTION NINE: SCHEMATICS AND SILKSCREENS

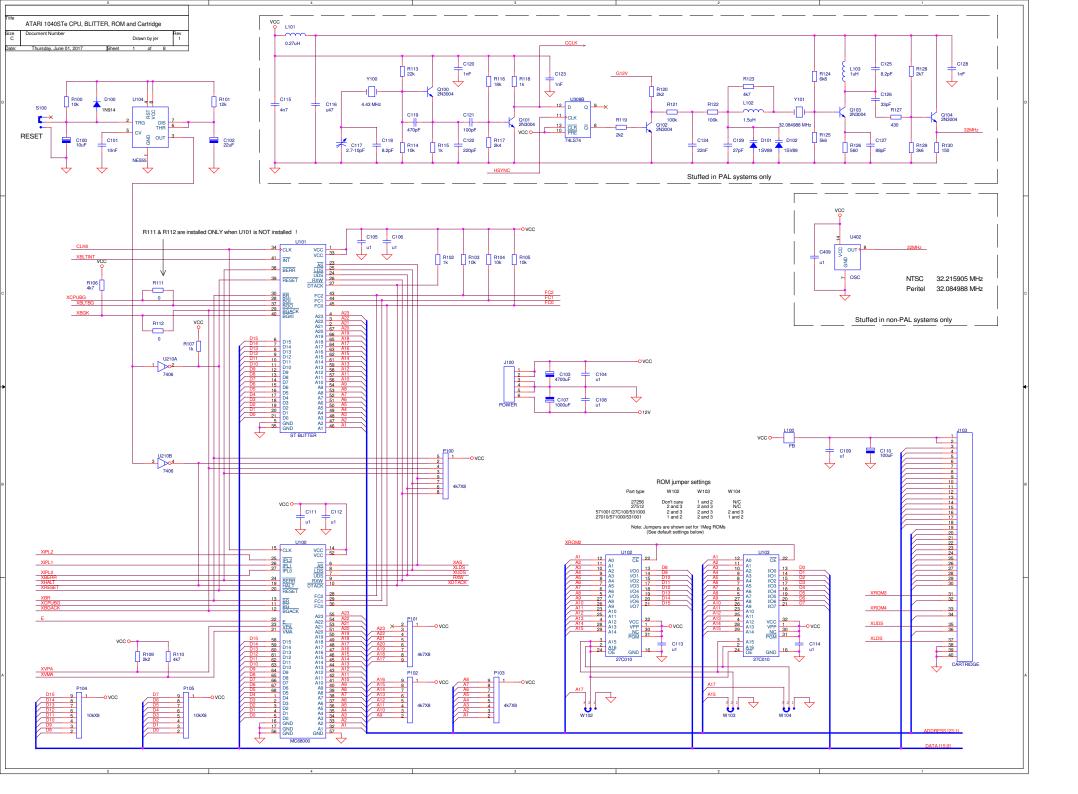
Schematic Diagrams, Assembly and Drawings

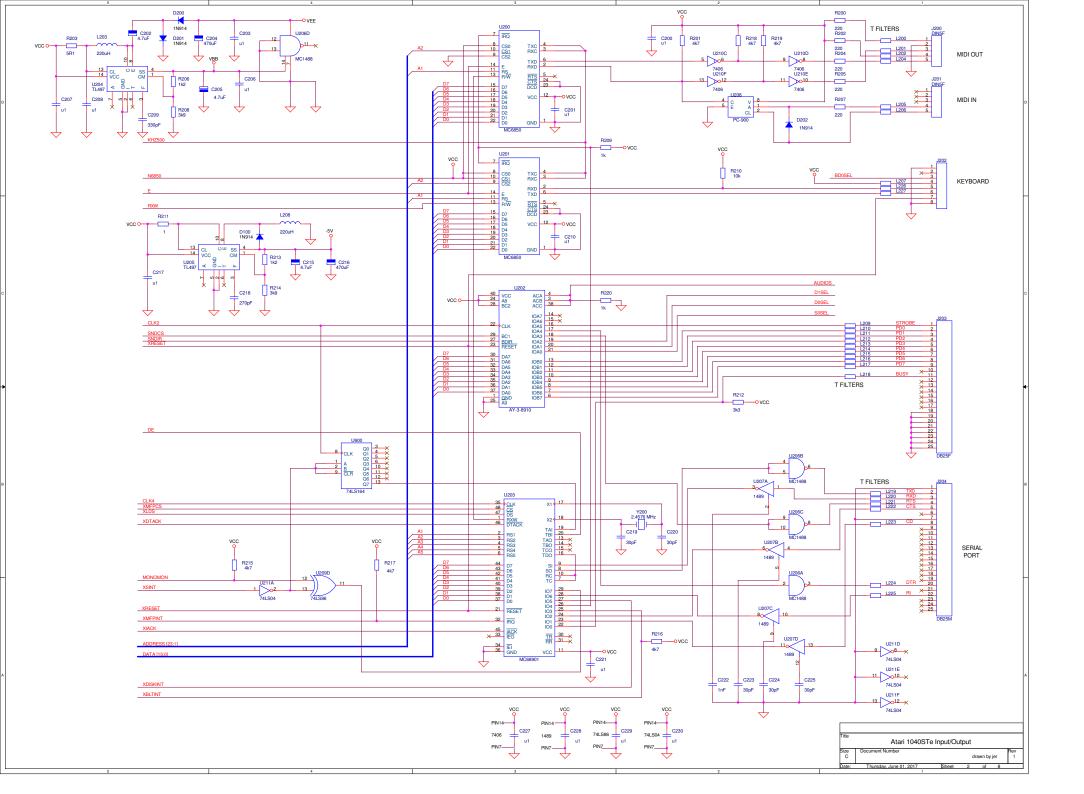
### Schematics:

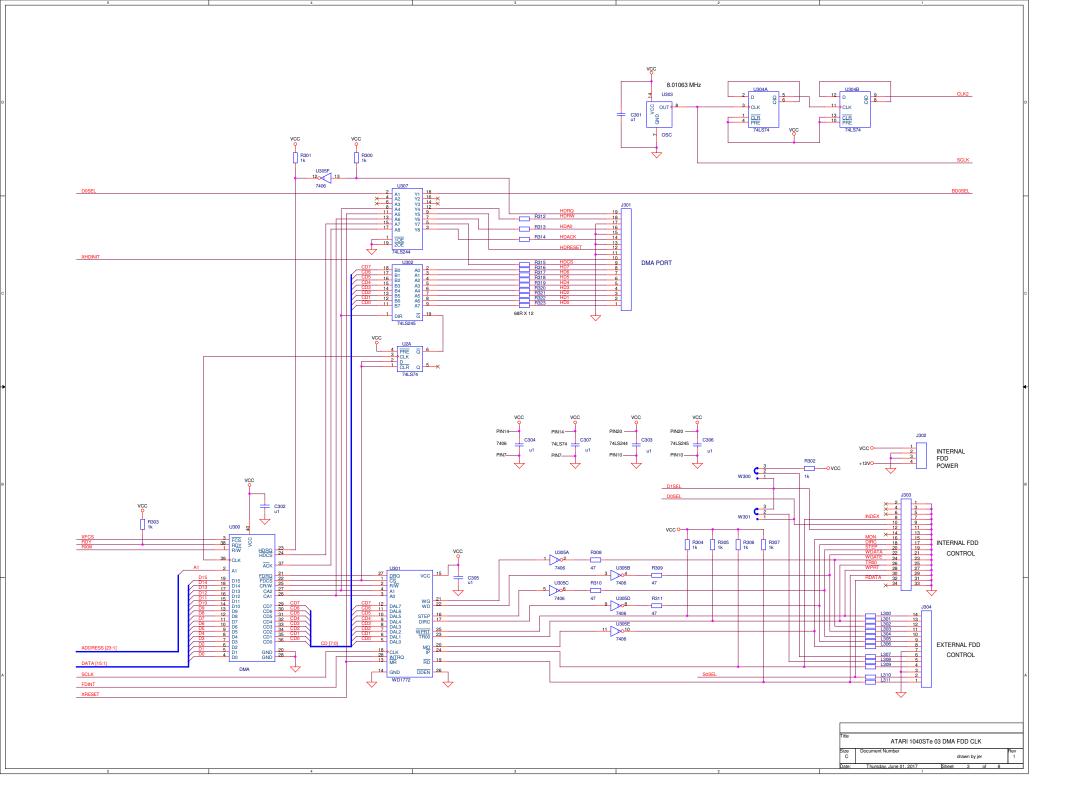
- 1. CPU, Blitter, ROM, clk
- 2. RS232, Parallel, MIDI, PSG
- 3. DMA, FDD, clk
- 4. MCU, SHIFTER, Video
- 5. Stereo Sound, Joy, Paddle
- 6. RAM
- 7. PSU
- 8. Test Fixture

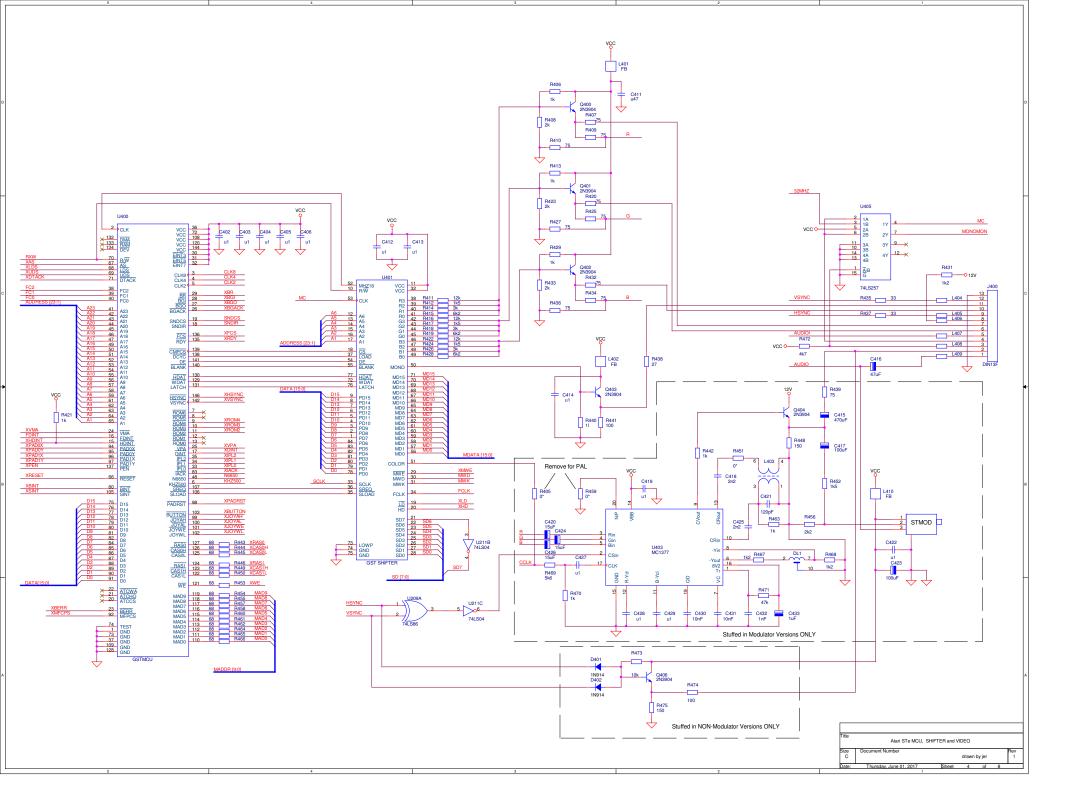
#### Drawings:

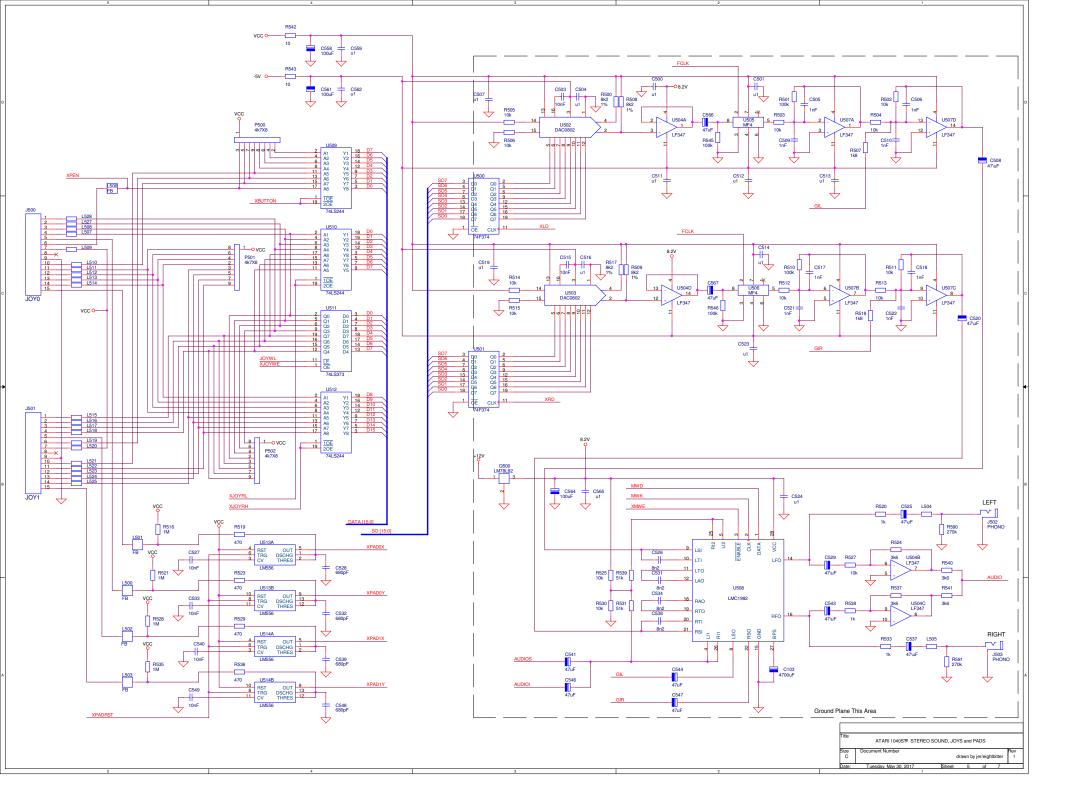
- 1. Assembly Main
- 2. Assembly PCB
- 3. Keyboard (front side)
- 4. Keyboard (back side)
- 5. Keyboard Schematic
- 6. Keyboard Assembly
- 7. PCB Soldering Side
- 8. PCB Components Side without BLiTTER
- 9. PCB Components Side with BLiTTER
- 10. ATARI STE Test Fixture to Computer connection

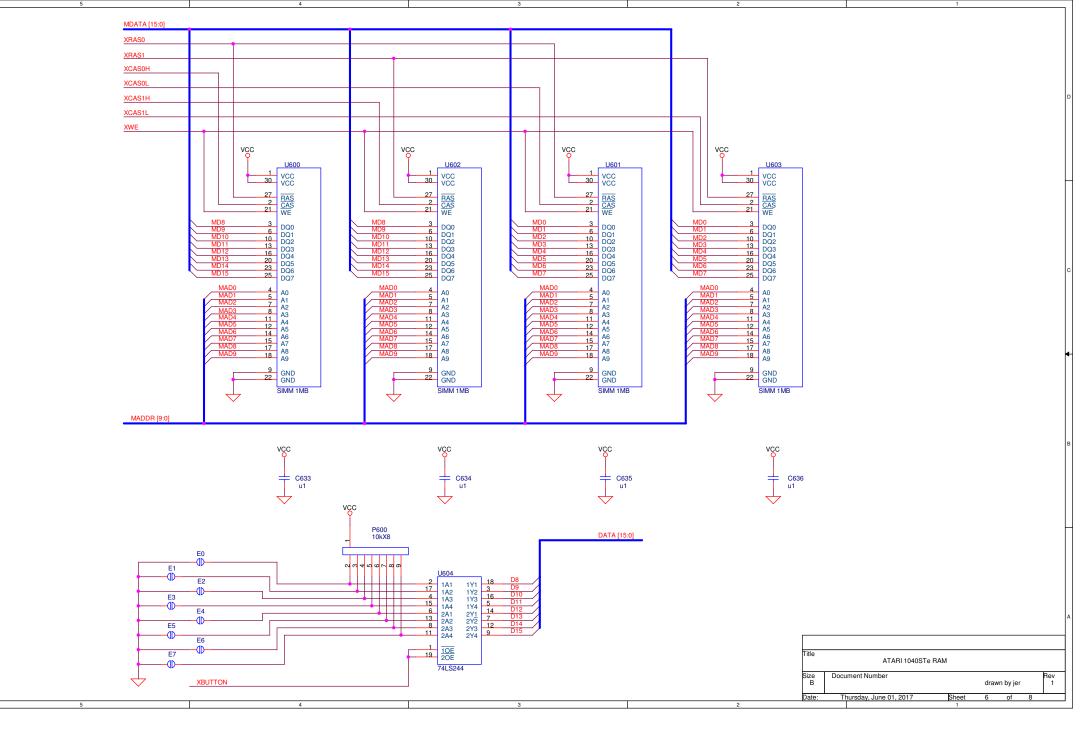


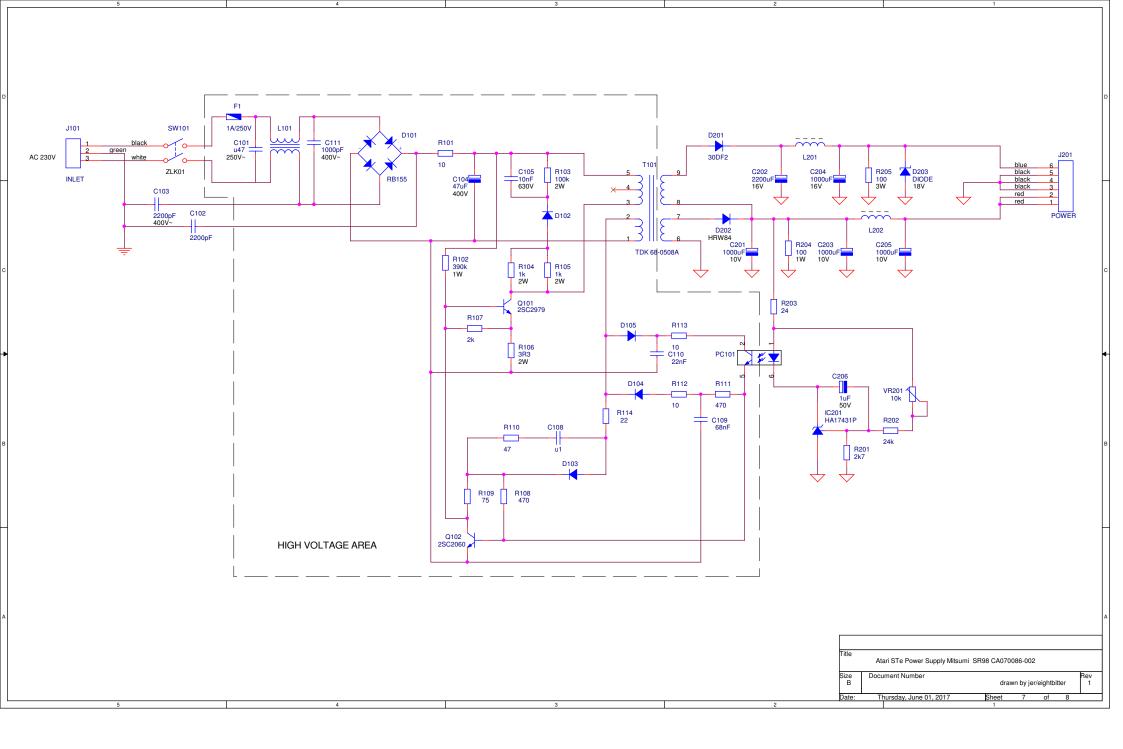


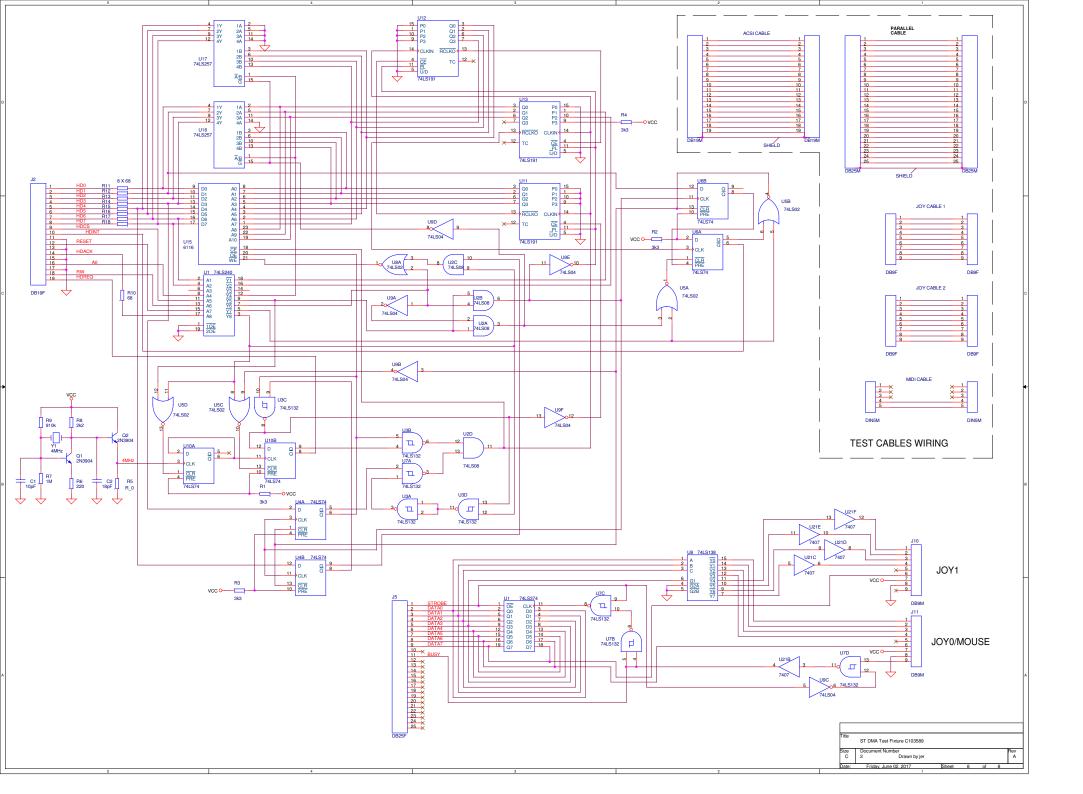


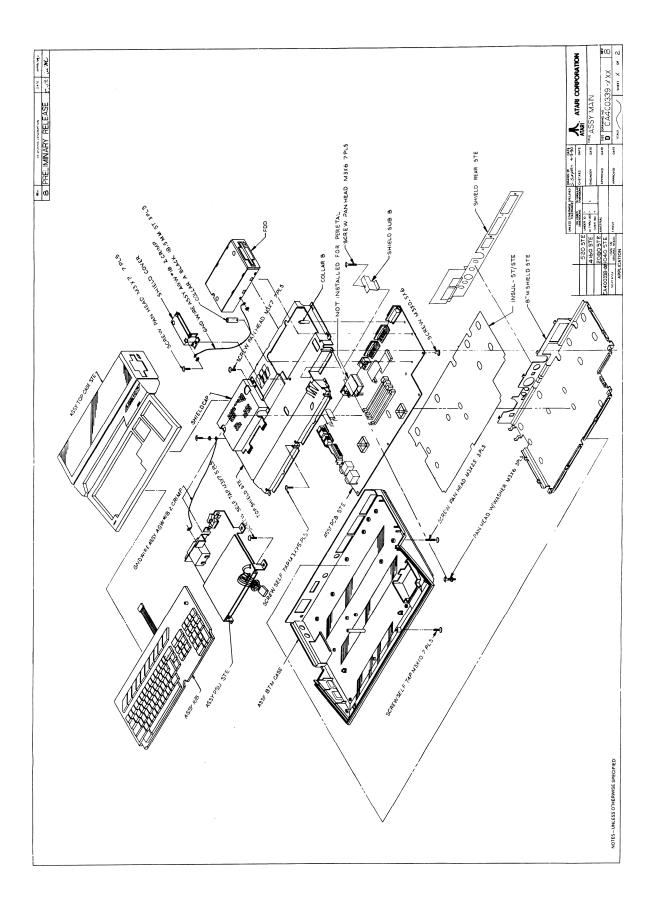


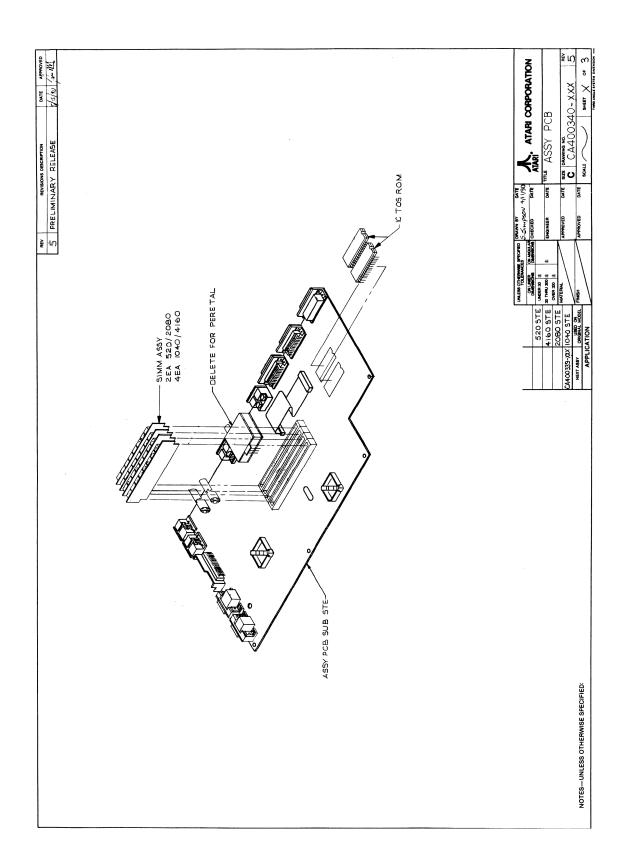


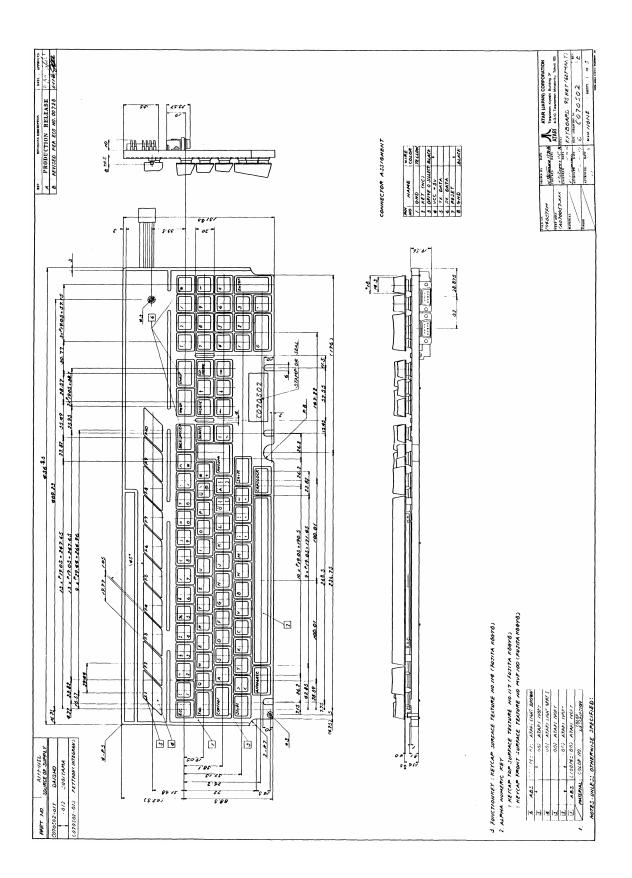


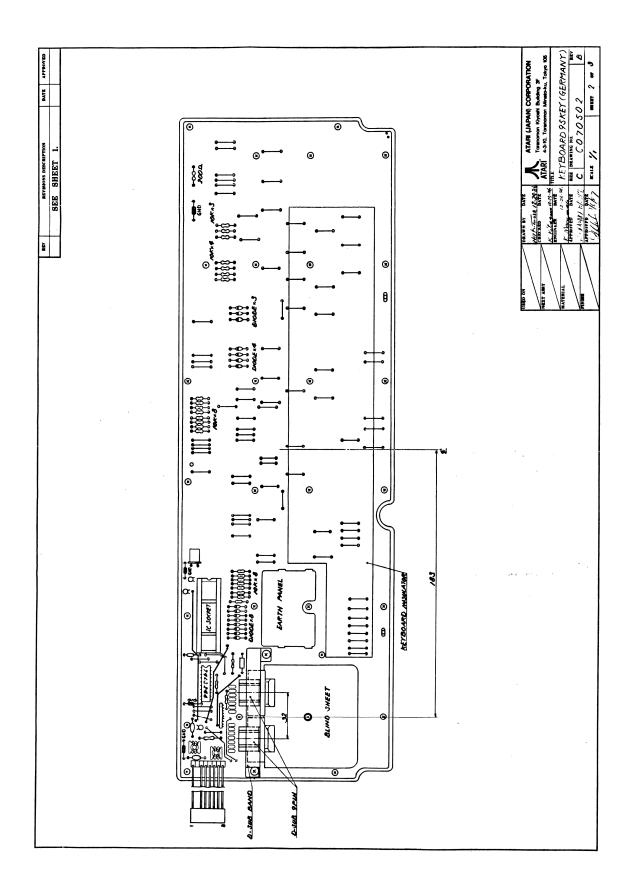


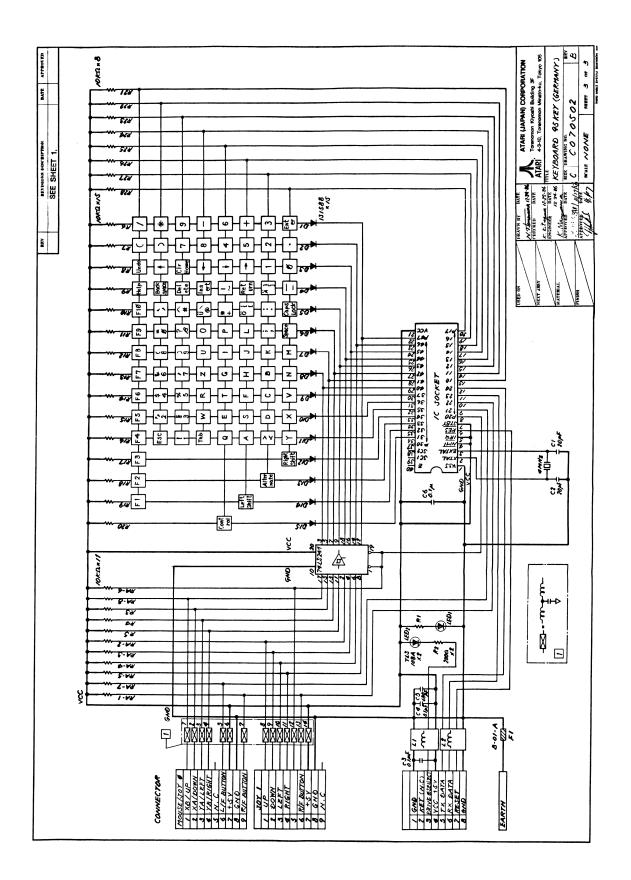


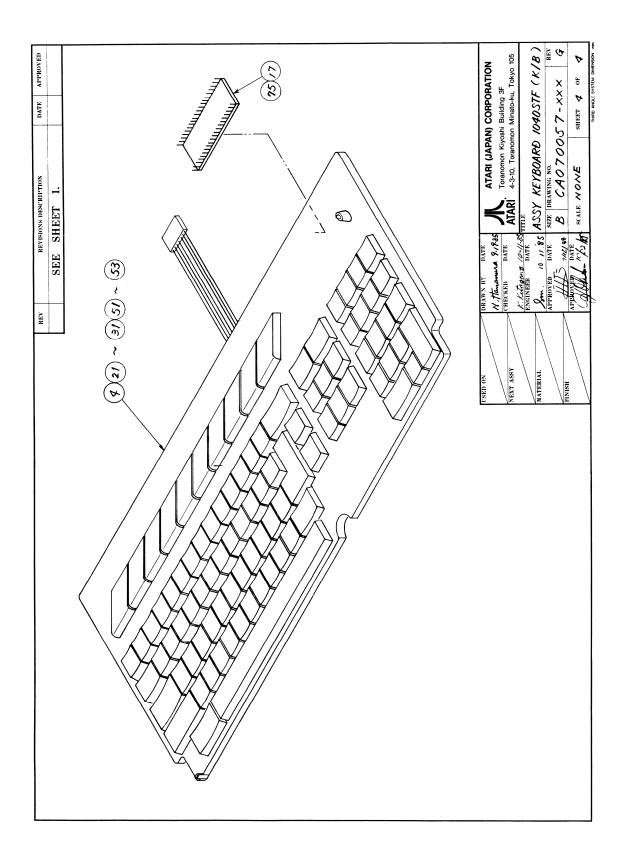


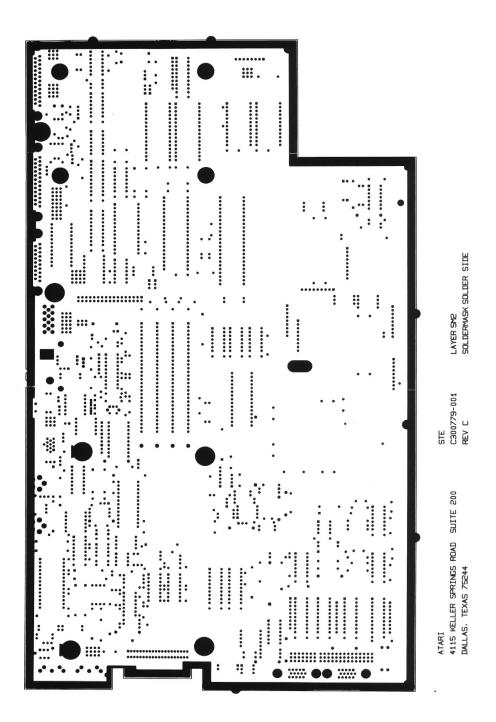


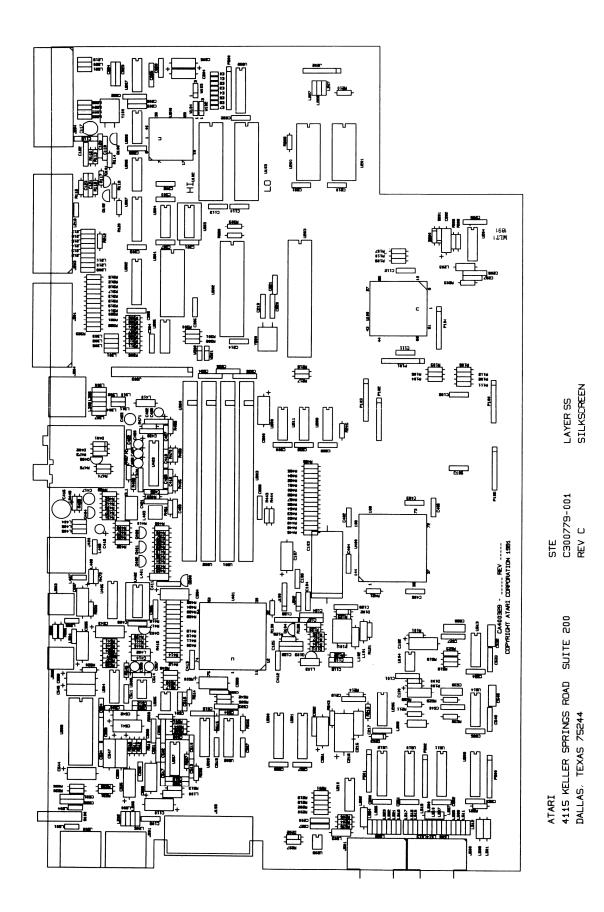


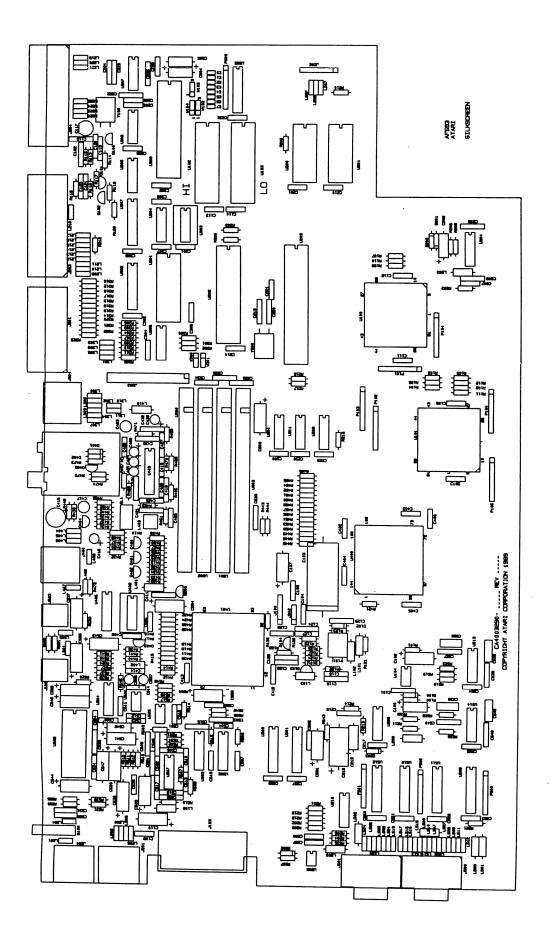


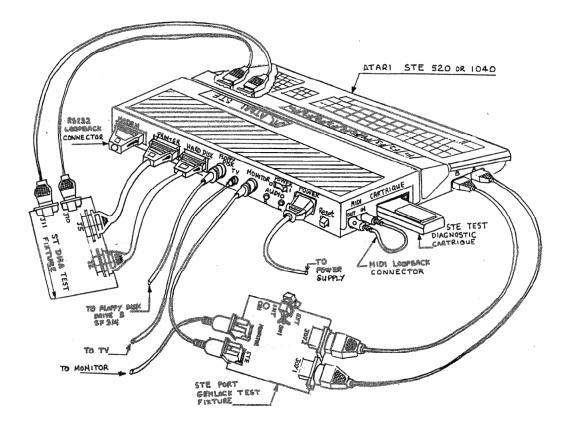












#### ATARI STE TEST FIXTURE TO COMPUTER CONNECTION